

IMPORTANT NOTICE

Dear Customer:

We are in the process of changing the standardization of screws from slotted head to phillips head. The new screws will also be black or stainless steel instead of zinc.

If some of the screws in your kit do not match the description in the Manual, use the screws that match the size, thread and length of the description as shown in the following example.

#6-32 × 1"
BLACK PHILLIPS
HEAD SCREW
#6-32 ×
SCREW

Thank you,

HEATH COMPANY

EXAMPLE

Heathkit® P-0

GENERAL 591-3851

Heathkit®Manual

for the

RS-232C TO BSR X-10 INTERFACE

Model GD-1530

595-2932-01

HEATH COMPANY BENTON HARBOR, MICHIGAN 49022 Copyright © 1983
HEATH COMPANY
All Rights Reserved
Printed in the United States of America

TABLE OF CONTENTS

Introduction	Final Assembly
Assembly Notes	Operation
Assembly	In Case of Difficulty
	Specifications 33
Parts List	Circuit Description 33
Step-By-Step Assembly	
Circuit Board Assembly 9	Circuit Board X-Ray View3
Circuit Board Checkout	Semiconductor Identification Chart 3
Initial Test23Resistance Checks23Voltage Checks23	Appendix
Calibration	Schematic Diagram (Illustration Booklet, Page 5

WARNING

This equipment has been verified to comply with the limits for a Class B computing device, pursuant to Subpart J of part 15 of FCC Rules.

This equipment generates and uses radio frequency energy for its operation and if not installed and used properly, that is, in strict accordance with the instruction manual, may cause interference to radio and television reception. It has been type tested and found to comply with the RF emission limits for a Class B computing device which is intended to provide reasonable protection against such interference in a residential installation. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Move the equipment away from the receiver being interfered with.
- Relocate the equipment with respect to the receiver.
- Reorient the receiving antenna.

If additional help is needed, consult the dealer or ask for assistance from the manufacturer. Customer service information may be found on the inside back cover of this manual or on an insert sheet supplied with this equipment. The user may also find the following booklet helpful: "How to Identify and Resolve Radio-TV Interference Problems." This booklet is available from the U.S. Government Printing Office, Washington, D.C. 20401. — Stock No. 004-000-00345-4.

Heathkit[®]

INTRODUCTION

The Heathkit Model GD-1530 is a computer Interface device which allows you to operate your BSR X-10 modules from a computer having an RS-232C output.

With the RS232/BSR Interface, you can write a program on your computer to control various appliances, lights, and other devices controlled by modules in your BSR X-10 Control System.

Your computer system must be equipped with an RS-232C Serial Interface Port (no protocol required or available) capable of a baud rate between 110 baud and 2400 baud to work correctly with the GD-1530 Interface.

Programming syntax and simple program examples are provided in the Appendix at the back of this Manual. You may develop more sophisticated programs for your own applications, or you may find programs available in various user's groups.

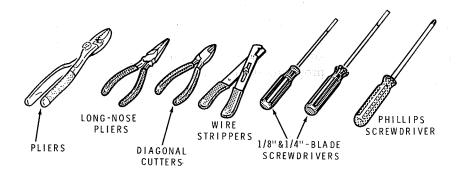
WARNING

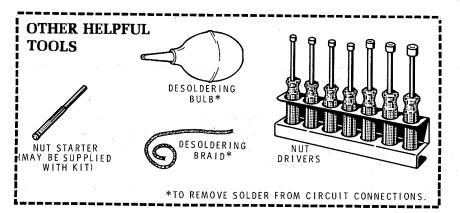
Federal Communications Commission requirements prescribe verification of computing devices in Part 15 Subpart J of the rules and regulations. This computing device will meet these requirements when constructed in strict accordance with the instructions in this manual, using only components and materials supplied with the kit or the exact equivalent thereof.

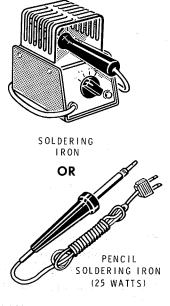
ASSEMBLY NOTES

TOOLS

You will need these tools to assemble your kit.







ASSEMBLY

- Follow the instructions carefully. Read the entire step before you perform each operation.
- 2. The illustrations in the Manual are called Pictorials and Details. Pictorials show the overall operation for a group of assembly steps; Details generally illustrate a single step. When you are directed to refer to a certain Pictorial "for the following steps," continue using that Pictorial until you are referred to another Pictorial for another group of steps.
- Most kits use a separate "Illustration Booklet" that contains illustrations (Pictorials, Details, etc.) that are too large for the Assembly Manual. Keep the "Illustration Booklet" with the Assembly Manual. The illustrations in it are arranged in Pictorial number sequence.
- 4. Position all parts as shown in the Pictorials.
- Solder a part or a group of parts only when you are instructed to do so.

Heathkit®

- 6. Each circuit part in an electronic kit has its own component number (R2, C4, etc.). Use these numbers when you want to identify the same part in the various sections of the Manual. These numbers, which are especially useful if a part has to be replaced, appear:
 - In the Parts List,
 - At the beginning of each step where a component is installed,
 - In some illustrations,
 - In the Schematic,
 - In the section at the rear of the Manual.
- 7. When you are instructed to cut something to a particular length, use the scales (rulers) provided at the bottom of the Manual pages.

SAFETY WARNING: Avoid eye injury when you cut off excessive lead lengths. Hold the leads so they cannot fly toward your eyes.

SOLDERING

Soldering is one of the most important operations you will perform while assembling your kit. A good solder connection will form an electrical connection between two parts, such as a component lead and a circuit board foil. A bad solder connection could prevent an otherwise well-assembled kit from operating properly.

It is easy to make a good solder connection if you follow a few simple rules:

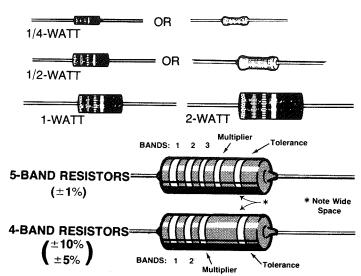
- 1. Use the right type of soldering iron. A 25-watt pencil soldering iron with a 1/8" or 3/16" chisel or pyramid tip works best.
- 2. Keep the soldering iron tip clean. Wipe it often on a wet sponge or cloth; then apply solder to the tip to give the entire tip a wet look. This process is called tinning, and it will protect the tip and enable you to make good connections. When solder tends to "ball" or does not stick to the tip, the tip needs to be cleaned and retinned.

NOTE: Always use rosin core, radio-type solder (60:40 or 50:50 tin-lead content) for all of the soldering in this kit. This is the type we have supplied with the parts. The Warranty will be void and we will not service any kit in which acid core solder or paste has been used.

Heathkit

PARTS

Resistors are identified in Parts Lists and steps by their resistance value in Ω (ohms), $k\Omega$ (kilohms), or $M\Omega$ (megohms). They are usually identified by a color code and four or five color bands, where each color represents a number. These colors (except for the last band, which indicates a resistor's "tolerance") will be given in the steps in their proper order. Therefore, the following color code is given for information only. NOTE: Occasionally, a "precision" or "power" resistor may have the value stamped on it.



Bane 1st D	-
Color	Digit
Black	0
Brown	1
Red	2
Orange	3
Yellow	- 4
Green	5
Blue	6
Violet	7
Gray	8
White	9

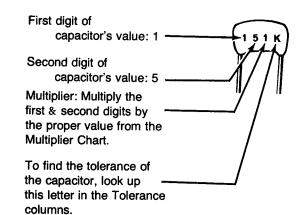
Ban 2nd [
Color	Digit
Black	0
Brown	1
Red	2
Orange	3
Yellow	4
Green	5
Blue	6
Violet	7
Gray	8
White	9

Band 3 (if us 3rd Digit Color I Black Brown Red Orange Yellow Green Blue Violet Gray White		
Black Brown Red Orange Yellow Green Blue Violet Gray		•
Brown Red Orange Yellow Green Blue Violet Gray	Color	
	Brown Red Orange Yellow Green Blue Violet Gray	

Band 3 (if used) 3rd Digit		Mu	ltiplier
or	Digit	Color	Multiplier
ck wn nge ow en et /	0 1 2 3 4 5 6 7 8	Black Brown Red Orange Yellow Green Blue Silver Gold	1 10 100 1,000 10,000 100,000 1,000,000 0.01 0.1

Resistance Tolerance			
Color	Tolerance		
Silver Gold Brown	±10% ± 5% ± 1%		

Capacitors will be called out by their capacitance value in μ F (microfarads) or pF (picofarads) and type: ceramic, Mylar*, electrolytic, etc. Some capacitors may have their value printed in the following manner:



EXAMPLES:

$$151K = 15 \times 10 = 150 \text{ pF}$$

 $759 = 75 \times 0.1 = 7.5 \text{ pF}$

NOTE: The letter "R" may be used at times to signify a decimal point: as in: 2R2 = 2.2 (pF or μ F).

FOR THE NUMBER:	MULTIPLIE	R .	TOLERANCE OF CAPACITOR		ITOR
1 10 ±0.25 pF C 2 100 ±0.5 pF D 3 1000 ±1.0 pF F ±1% 4 10,000 ±2.0 pF G ±2% 5 100,000 H ±3% J ±5% 8 0.01 K ±10%		1 1		LETTER	247.75
2 100 ±0.5 pF D 3 1000 ±1.0 pF F ±1% 4 10,000 ±2.0 pF G ±2% 5 100,000 H ±3% J ±5% 8 0.01 K ±10%	0	1	±0.1 pF	В	
3 1000 ±1.0 pF F ±1% 4 10,000 ±2.0 pF G ±2% 5 100,000 H ±3% 8 0.01 K ±10%	1	10	±0.25 pF	C	
4 10,000 ±2.0 pF G ±2% 5 100,000 H ±3%	2	100	±0.5 pF	D	
5 100,000 H ±3% J ±5% 8 0.01 K ±10%	3	1000	±1.0 pF	. Files	±1%
B 0.01 K ±10%	4	10,000	±2.0 pF	G	±2%
8 0.01 K ±10%	5	100,000	1.40	н	±3%
				J	±5%
9 0.1 M +20%	8	0.01		K	±10%
-20%	9	0.1		М	±20%

PARTS LIST

Unpack the parts and check each part against the following list. The key numbers correspond to the numbers on the Parts Pictorial (Illustration Booklet, Page 1). Any part that is packaged in an individual envelope with a part number on it should be placed back in the envelope after you identify it until it is called for in a step. Do not discard any packing materials until all the parts are accounted for.

Heathkit® _

Some parts are marked with a "171-" or "172-" packaging number. These numbers are used for packaging purposes only and do not appear in the "Manual Parts List."

To order a replacement part, always include the PART NUMBER. Use the Parts Order Form furnished with the kit. If one is not available, see "Replacement Parts" inside the rear cover. For prices, refer to the separate "Heath Parts Price List."

KEY No.	HEATH Part No.	QTY.	DESCRIPTION	CIRCUIT Comp. No.		
RE	SISTORS			.*		
	esistors are rwise.	1/4-watt	:, 5% (fourth band gold) un	less stated		
A1	6-150-12	1	15 Ω (brn-grn-blk)	R13		
A2	6-220	1	22 Ω, 1/2-watt (red-red-blk)	R1		
A1	6-331-12	1	330 Ω (org-org-brn)	R11		
A1	6-821-12	1	820 Ω (gry-red-brn)	R14		
A1	6-102-12	1	1000 Ω (brn-blk-red)	R3		
A1	6-182-12	1	1800 Ω (brn-gry-red)	R7		
A1	6-222-12	1	2200 Ω (red-red-red)	R10		
A1	6-392-12	2	3900 Ω (org-wht-red)	R5, R8		
A1	6-512-12	2	5100 Ω (grn-brn-red)	R4, R12		
A1	6-103-12	1	10 k Ω (brn-blk-org)	R6		
A1	6-153-12		15 k Ω (brn-grn-org)	R15		
A1	6-334-12	1	330 k Ω (org-org-yel)	R2		
CAPACITORS						
Mic	a					
B1	20-173	2	20 pF	C8, C9		
B2	20-122	1	1000 pF	C11		
Ceramic						
D 0	04.404					
B3	21-164	1	1500 pF (.0015 μF)	C14		
B4	21-72*	1	.005 μF	C16		
B5	21-192	4	.1 μF (104 M)	C4, C10, C12, C15		

KEY No.	HEATH Part No.	QTY.	DESCRIPTION	CIRCUIT Comp. No.
Сар	acitors (0	Cont'c	t)	
Ele	ctrolytic			
B6 B7 B7	25-900 25-872 25-875	1 1 2	1 μF 220 μF 1000 μF	C7 C5 C2, C6
Pol	ypropolei	ne		
B8 B9	27-60 27-90	1 1	.22 μF 2.2 μF	C13 C1
Myl	ar			
B10	27-10	1	.047 μF	СЗ
DIO	DES			
C1 C1	56-26 57-65	1 6	1N191 (brn-wht-brn) 1N4002	D5 D1, D2, D3, D4, D7, D8
C1 C1	56-84 56-605	2 1	1N4148 1N4746	D6, D9 D11

^{*}DuPont Registered Trademark

^{*} Safety critical component. Replace only with the exact Heath Company replacement part.

Heathkit®

KEY HEATH QTY. DESCRIPTION No. Part No.

CIRCUIT Comp. No.

TRANSISTOR — INTEGRATED CIRCUITS (IC's)

NOTE: Transistors and integrated circuits are marked for identification in one of the following four ways:

- Part number.
- Type number. (On integrated circuits this refers only to the numbers and letters listed. Any additional letters or numbers on an IC are not significant.)
- 3. Part number and type number.
- 4. Part number with a type number other than the one listed.

D1	417-811	1	MPSL01 transistor	Q2
D1	417-875	1	2N3904 transistor	Q1

NOTE: "Protected" IC's can be damaged by static electricity. DO NOT remove them from their foam pad until you are instructed to do so in a step.

D2	442-54	1	UA7805 IC	U5
D3	442-741	1	2209 IC	U3
D3	443-603	1	4011 IC	U2
D3	444-205	1	8748 IC	U1
D3	443-1109	1	HCPL2531 IC	U4

OTHER CIRCUIT COMPONENTS

E1	10-311	1	5000 Ω (5k) control	R9
E2	45-604	1	100 μH (101K) choke	L1
E3	52-192	1.	Module transformer	T2
E4	54-1020	1	Power transformer	T1
E5	404-647	1	6 MHz crystal	Y1
E6	412-640	1	LST5053 light-emitting diode (LED)	V1
E7	421-49*	. 1	.125 (1/8) ampere regular f	use F1

HARDWARE

#4 Hardware

F1	252-2	. 2	4-40 nut
F2	254-9	3	#4 lockwasher
F3	255-757	2	4-40 hex stud

KEY	HEATH	QTY. DESCRIPTION	CIRCUIT
No.	Part No.		Comp. No.

#6 Hardware

F4	250-1280	2	6-32 imes 3/8" phillip's head
			screw
F5	250-1434	4	#6 $ imes$ 3/8" self-tapping screw
F6	250-1322	1	#6 $ imes$ 5/8" self-tapping screw
F7	252-3	2	6-32 nut
F8	254-1	1	#6 lockwasher
F9	259-1	2	#6 solder lug

CLIPS - CONNECTORS - SOCKETS

G1	260-65	2	Fuse clip	
G2	432-134	7	Wire connector (1-extra)	
G3	432-866	3	Spring connector (1-extra)	
G4	432-1033	4	Male connector (2-extra)	
G5	432-1030	1	2-hole socket shell	
G6	432-1032	1	25-hole socket	J1
G7	434-230	2	8-pin IC socket	
G8	434-298	1	14-pin IC socket	
G9	434-253	1	40-pin IC socket	

LINE CORD - WIRE

89-23	1	Line cord
340-8	8"	Bare wire
344-125	15"	Black wire
344-134	15"	White wire

MISCELLANEOUS

H1	75-710	4	Circuit board spacer
			(See ** below)
H2	75-753	1	Line cord strain relief
НЗ	90-1291-1	1	Cabinet top
H4	90-1292-1	1	Cabinet bottom
H5	215-677	1	Transistor heat sink
H6	260-89	1	LED grommet
H7	260-90	1	LED retainer ring
H8	261-43	4	Rubber foot
H9	352-13	1	Silicone grease
	85-2755-1	1	Circuit board
	490-185	1	Solder-wick***
			Solder
	390-1255	1	Caution label
	390-1872	1	FCC label
		1	Blue and white label
	597-260	1	Parts Order Form
			Assembly Manual (See
			Page 1 for Part Number
			Illustration Booklet (See
			Page 1 for Part Number
			. agoo. i aitifailiboi

** Soak these spacers in water until they are called for in a step.

Heathkit®.

STEP-BY-STEP ASSEMBLY

CIRCUIT BOARD ASSEMBLY

START

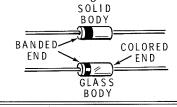
Position the circuit board as shown.

NOTE: Only a portion of the circuit board is shown in the following Pictorial. The small "Identification Drawing" at the top of the page shows the area of the circuit board to be assembled.

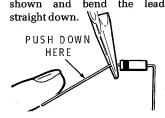
In the following steps, you will be given detailed instructions on how to install and solder the first part on the circuit board. Read and perform each step carefully. Then use the same procedure whenever you install parts on a circuit board.

NOTE: DIODES MAY BE SUPPLIED IN ANY OF THE FOLLOWING SHAPES. ALWAYS POSITION THE BANDED END AS SHOWN ON THE CIRCUIT BOARD. See Detail 1-1A.

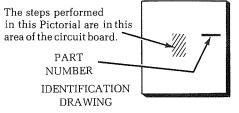
If your diode has a solid body, the band is clearly defined. If your diode has a glass body, do not mistake the colored end **inside** the diode for the banded end. Look for a band painted on the **outside** of the glass.

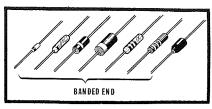


) 1N191 diode (brn-wht-brn, #56-26). Hold the diode with pliers as shown and bend the leads straight down.

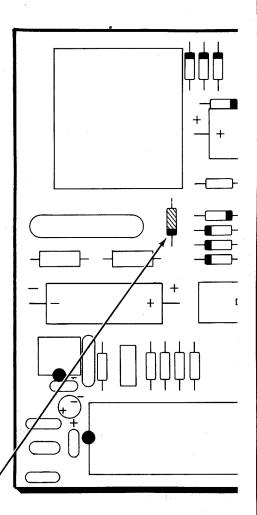


() D5: Position the end with the band as shown. Push the leads through the holes at the proper location on the circuit board.





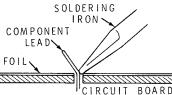
Detail 1-1A



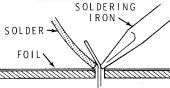
PICTORIAL 1-1

CONTINUE

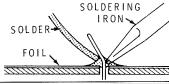
-) Position the diode against the circuit board. Then bend the leads outward slightly to hold the diode in place.
-) Turn the circuit board over, and solder the diode leads to the circuit board as follows:
- Push the soldering iron tip against both the lead and the circuit board foil. Heat both for two or three seconds.



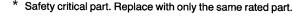
2. Then apply solder to the other side of the connection. IMPORTANT: Let the heated lead and the circuit board foil melt the solder.



3. As the solder begins to melt, allow it to flow around the connection. Then remove the solder and the iron and let the connection cool.

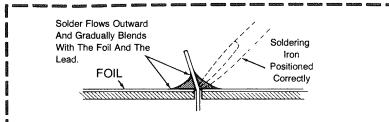


- () Cut off the excess lead lengths close to the connection. WARN-ING: Clip the leads so the ends will not fly toward your eyes.
-) Check each connection. Compare it to the illustrations on Page 10. After you have checked the solder connections, proceed with the assembly on Page 11. Use the same soldering procedure for each connection.



^{***} Registered Trademark, Solder Removal Co.

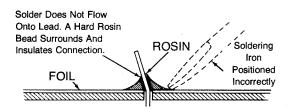
Heathkit*_



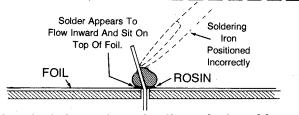
When you heat the lead and the circuit board foil at the same time, the solder will flow evenly onto the lead and the foil.

The solder will make a good electrical connection between the lead and the foil.

POOR SOLDER CONNECTIONS



When the lead is not heated sufficiently, the solder will not flow onto the lead as shown above. To correct, reheat the connection and, if necessary, apply a small amount of additional solder to obtain a good connection.

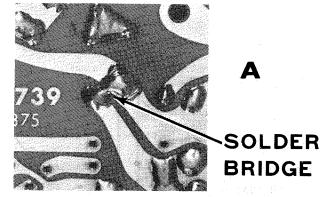


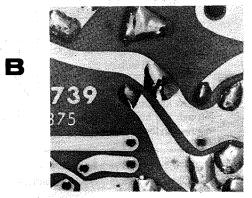
When the foil is not heated sufficiently the solder will blob on the circuit board as shown above. To correct, reheat the connection and, if necessary, apply a small amount of additional solder to obtain a good connection.

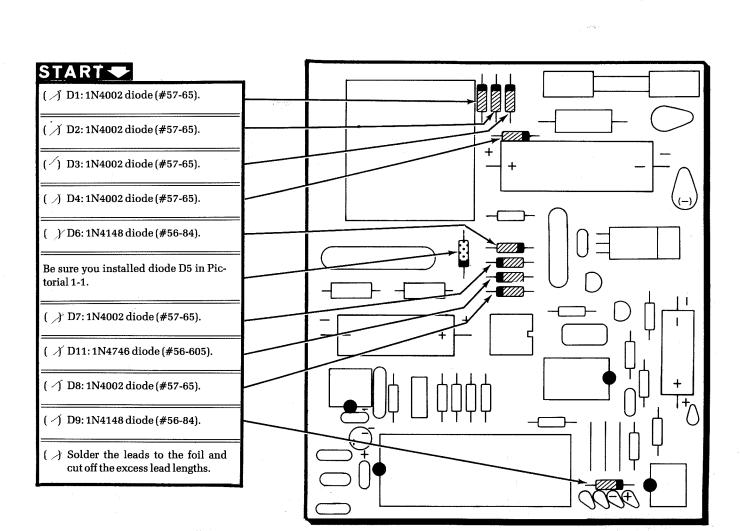
SOLDER BRIDGES

A solder bridge between two adjacent foils is shown in photograph A. Photograph B shows how the connection should appear. A solder bridge may occur if you accidentally touch an adjacent previously soldered connection, if you use too much solder, or if you "drag" the soldering iron across other foils as you remove it from the connection. A good rule to follow is: always take a good look at the foil area around each lead before you solder it. Then, when you solder the connection, make sure the solder remains in this area and does not bridge to another foil. This is especially important when the foils are small and close together. NOTE: It is alright for solder to bridge two connections on the same foil.

Use only enough solder to make a good connection, and lift the soldering iron straight up from the circuit board. If a solder bridge should develop, turn the circuit board foil-side-down and heat the solder between connections. The excess solder will run onto the tip of the soldering iron, and this will remove the solder bridge. NOTE: The foil side of most circuit boards has a coating on it called "solder resist." This is a protective insulation to help prevent solder bridges.



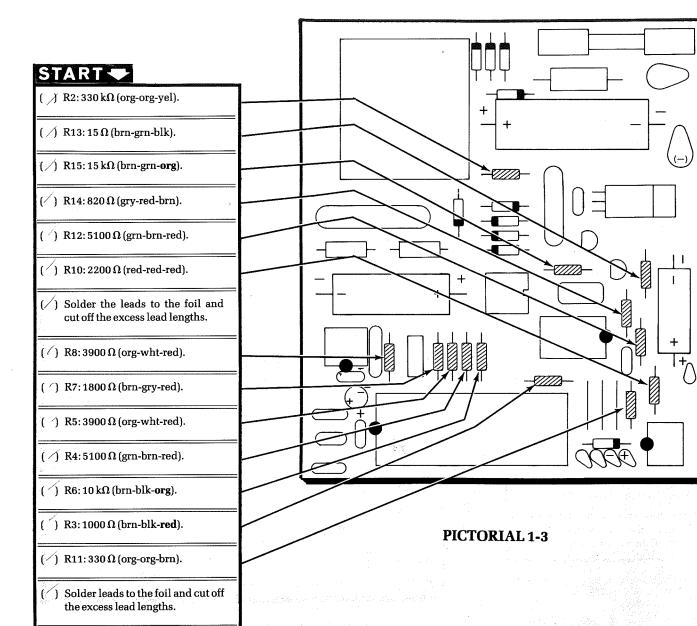


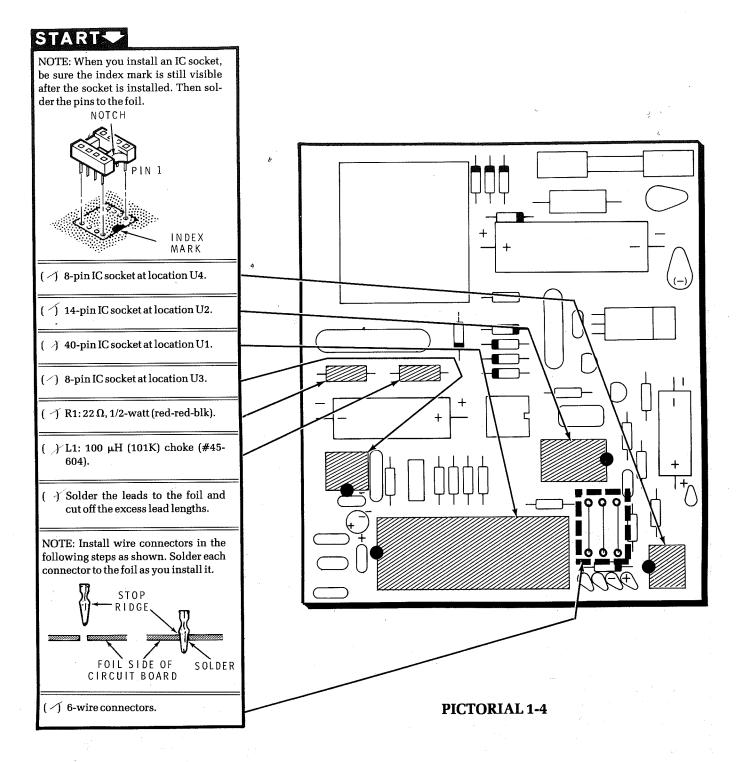


PICTORIAL 1-2

The remaining resistor will be in-

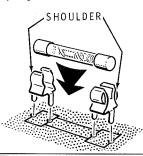
stalled later.



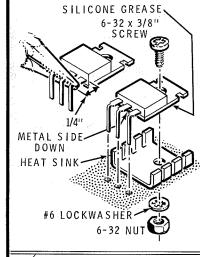


START

(// F1: Install a fuse clip on each end of the .125 (1/8) ampere fuse. Insert the clips in the circuit board and solder them as quickly as possible to the foil.



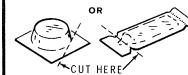
() U5: UA7805 IC (#442-54). Hold the IC leads with long-nose pliers and bend the leads as shown. Refer to Detail 1-5A and open the silicone grease. Apply a thin layer of silicone grease to the indicated side of the IC. Mount the IC and the heat sink to the board with a 6-32 × 3/8" screw, #6 lockwasher, and 6-32 nut. Then solder the leads to the foil and cut off the excess lead lengths.



(/) Q1: 2N3904 transistor (#417-875). **See Detail 1-5B.**

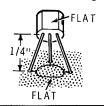
(/) Q2: MPSL01 transistor (#417-811).

WARNING: The silicone grease you will use in the following step(s) helps transfer heat from the transistor to the heat sink. The grease is not caustic, but make sure you do not get it into your eyes, ears, nose, mouth, or clothing. Always wash your hands after you use the grease. Keep this and all chemicals out of the reach of children.

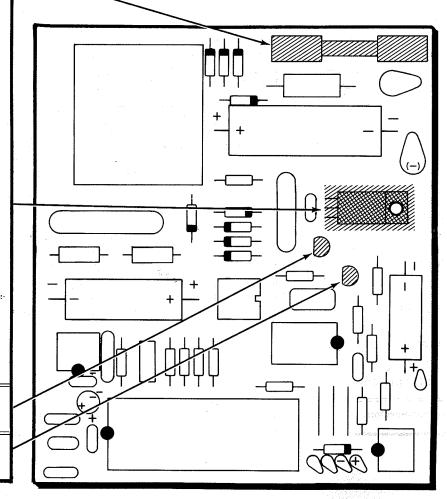


Detail 1-5A

NOTE: When you install a transistor in each of the following steps, align its flat with the flat on the board. Insert the leads into their correct holes. Position the transistor 1/4" above the board. Then solder the leads to the foil and cut off the excess lead lengths.



Detail 1-5B



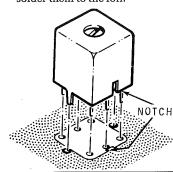
PICTORIAL 1-5

START -

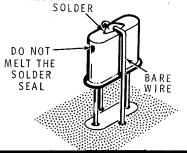
(/) C4: .1 µF (104M) ceramic.

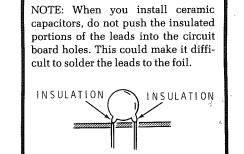
Heathkit _

- () C14: 1500 pF (.0015 μ F) ceramic. See Detail 1-6A.
- () T2: Module transformer (#52-192). Align the notch in the transformer with the notch outline on the circuit board. Insert the pins into the board holes and solder them to the foil.

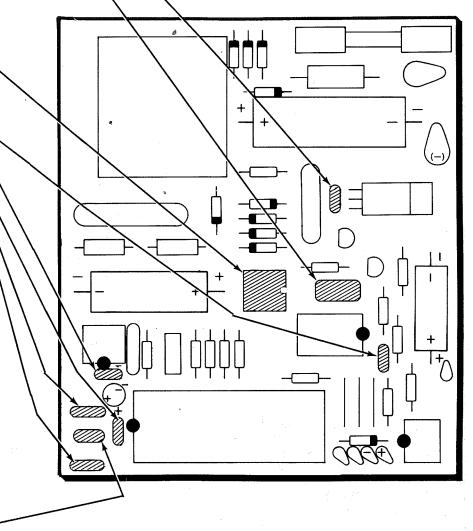


- (\nearrow C15: .1 μ F (104M)ceramic.
- (/) C12: .1 μ F (104M)ceramic.
- (/) C10: .1 μ F (104M)ceramic.
- (/) C9: 20 pF mica.
- (/) C8: 20 pF mica.
- () Solder the leads to the foil and cut off the excess lead lengths.
- () Y1: 6 MHz crystal (#404-647). Insert the crystal leads into their circuit board holes, solder them to the foil, and cut off their excess lead lengths. Bend a 2" bare wire at its center, fit it over the crystal, and insert its ends into the circuit board holes. Then, quickly, to avoid melting the solder seal, solder the bare wire to the top of the crystal and the board foils and cut off the excess wire ends.









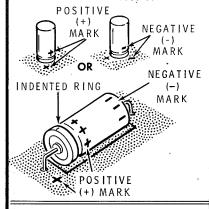
PICTORIAL 1-6



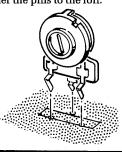
START

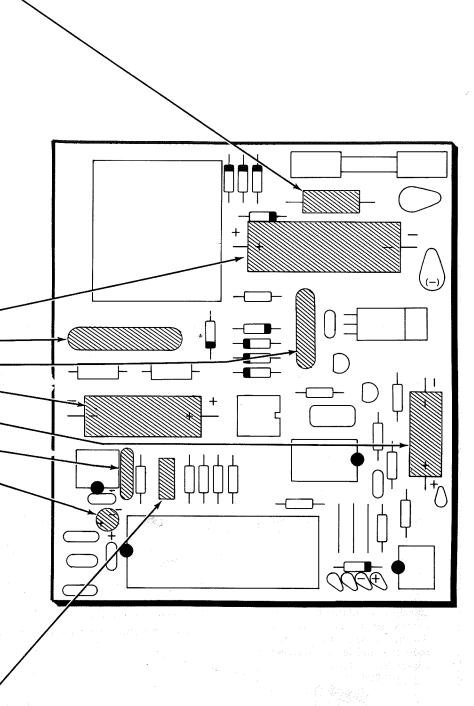
) C3: .047 μF Mylar.

NOTE: When you install an electrolytic capacitor, be sure to match the positive (+) mark on the capacitor with the positive (+) mark on the circuit board, or match the negative (-) mark on the capacitor with the negative mark on the circuit board.

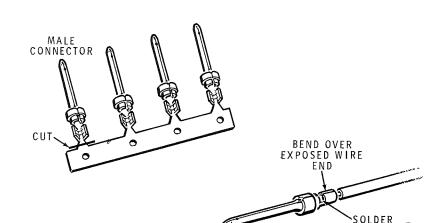


- () C2: 1000 μF electrolytic.
- () C1: 2.2 μF polypropolene.
- () C13: .22 μF polypropolene.
- () C6: $1000 \mu F$ electrolytic.
- () C5: 220 μF electrolytic.
- () C11: 1000 pF mica.
-) C7:1 µF electrolytic.
- () Solder the leads to the foil and cut off the excess lead lengths. The remaining capacitor will be installed later.
- R9: 5000 Ω (5k) control (#10-311). Bend the pins slightly if necessary, and insert them in the board holes. Push the control tight against the board. Then solder the pins to the foil.





PICTORIAL 1-7



Detail 2-1A

CONNECTOR

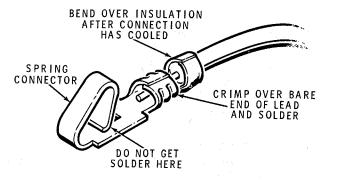
Refer to Pictorial 2-1 (Illustration Booklet, Page 2) for the following steps.

Heathkit

When a wire is called for, cut the specified color wire to the indicated length and remove 1/4" of insulation from each end. Then tightly twist the fine wire strands and melt a small amount of solder to the exposed wire end to hold the fine wire strands together.

- () Prepare the ends of a 3-1/2" black wire and a 3-1/2" white wire.
- () Refer to Detail 2-1A and cut one exposed end of the 3-1/2" black wire to 1/8". Then solder this wire end to a male connector.
- () In the same manner, install a male connector to one end of the 3-1/2" white wire.
- () Push the male connector on the end of the black wire into hole 7 of the 25-hole socket until it clicks into place. Use a pointed object to push the connector. The hole numbers are molded into the socket.
- () In the same manner, push the male connector on the white wire into hole 3 of the 25-hole socket.

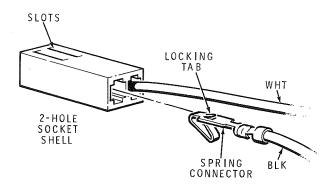
- () Prepare the ends of a 10-1/2" black wire and a 10-1/2" white wire.
-) Refer to Detail 2-1B and cut one exposed end of the 10-1/2" black wire to 1/8". Then solder this wire end to a spring connector.
-) In the same manner, install a spring connector to one end of the 10-1/2" white wire.



Detail 2-1B

Set the 25-hole socket aside temporarily.





Detail 2-1C

- () Refer to Detail 2-1C and position the 2-hole socket shell with the slots up and push the spring connector on the black wire into the left hole until the locking tab snaps into place.
- () In the same manner, push the spring connector on the white wire into the right hole in the 2-hole socket shell. Its free end will be connected later.

Solder the free ends of the wires of the 25-hole socket to the circuit board as follows:

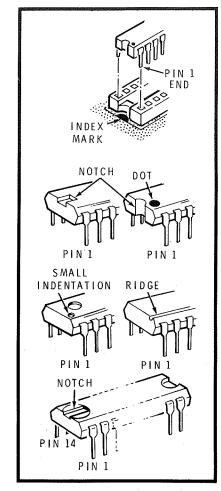
- () White wire to the "+" marked hole.
- () Black wire to the "-" marked hole.

Solder the free ends of the wires of the 2-hole socket to the circuit board as follows:

- () Black wire to hole B.
- () White wire to hole C.
- () T1: Install the power transformer at location T1 on the circuit board. It will only fit one way. With the transformer tight against the board, bend over the transformer mounting tabs against the foil side of the board. Then solder the transformer pins to the foil.

CAUTION: When you install a protected IC (one with a foam pad on its pins), be sure it does not get damaged by static electricity. Once you remove the foam pad from the IC, DO NOT let go of the IC. Install the IC as follows. Read the following six instructions before you pick up the IC.

1. Pick up the IC and touch the foam with both hands.



Detail 2-1D

- 2. Hold the IC with one hand and remove the foam pad with the other hand.
- 3. Continue to hold the IC with one hand and straighten any bent pins with the other hand.
- 4. Pick up the circuit board in the other hand.
- 5. Align the pin 1 end of the IC with the index mark on the circuit board. See Detail 2-1D.
- 6. Then push the IC pins into the IC socket. Once in the socket, the IC is protected.

()	01: 8748 IC (#444-205) at location 01.	O ₂	LIP	AI.
()	U2: 4011 IC (#443-603) at location U2.		fer	
()	U3: 2209 IC (#442-741) at location U3.	101	r th	ıe:
()	U4: HCPL 2531 IC (#443-1109) at location U4.	()	r f
CIR	CUIT BOARD CHECKOUT	()	I
	fully inspect the circuit board for the following litions.	()	F
()	Unsolder connections.			i:
()	Poor solder connections.			o V
()	Solder bridges between foil patterns.	()	I
()	Protruding leads which could touch together.			b
()	Transistors and IC's for the proper type and installation.	()	R V S
,()	Electrolytic capacitors for the correct position of the positive $(+)$ end.		}	u I:
()	Diodes for proper type and position of the banded end.		j	t

Heathkit®

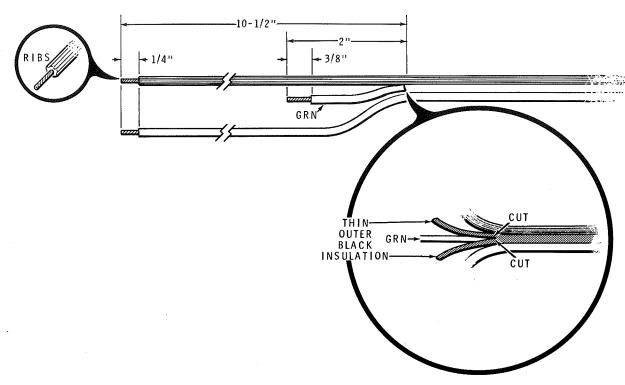
() III. 0740 IC (#444 205) at leastion III

CABINET ASSEMBLY

Refer to Pictorial 3-1 (Illustration Booklet, Page 3) for the following steps.

-) Refer to the inset drawing on Pictorial 3-1 and remove the protective backing from a rubber foot. Then press the foot firmly into place at one corner on the bottom of the cabinet bottom.
- () In the same manner, install the remaining three rubber feet on the cabinet bottom.
-) Remove the protective backing from the blue and white label. Press (do not rub) this label into place on the bottom of the cabinet bottom. Always mention the Model and Serial numbers on this label in any communications you have with the Heath Company about this kit.
- () In the same manner, install the FCC label on the bottom of the cabinet bottom.
-) Remove the four circuit board spacers from the water and dry them. Push the short end of one spacer into hole A inside the cabinet bottom until it clicks into place.
- () In the same manner, install the remaining circuit board spacers into holes B, C, and D in the cabinet bottom.

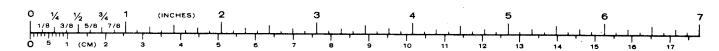
Heathkit®



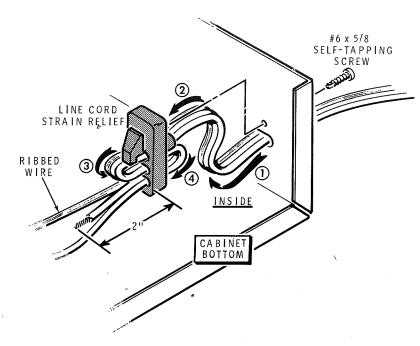
Detail 3-1A

- () Refer to Detail 3-1A and prepare the end of the line cord as follows:
 - 1. Separate the three wires to 10-1/2" from the free end.
 - 2. Remove 1/4" of insulation from the ends of the ribbed and the smooth wires.
 - 3. Cut the center wire to 2" from the separation location and remove 3/8" of insulation.
 - 4. Peel the thin black insulation from the center (green) wire and cut off the insulation at the separation.
 - 5. Twist together the fine wire strands at the end of each wire and melt a small amount of solder on the exposed wire ends.

-) Refer to Detail 3-1B and pass the line cord through hole G in the cabinet bottom. Be sure you position the ribbed wire as shown.
- Then feed the line cord through the three holes in the line cord strain relief following the number sequence until the green wire extends 2" from the strain relief as shown in Detail 3-1B. Hold the free end of the line cord and pull the extra back through the strain relief.
- () Refer to Detail 3-1B and secure the line cord strain relief at location G in the cabinet bottom with a #6 \times 5/8" self-tapping screw.

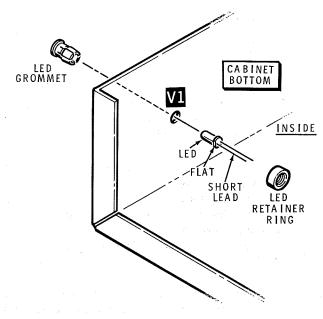


Heathkit®

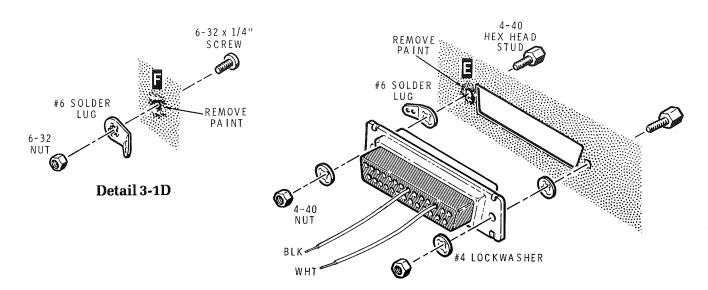


Detail 3-1B

- () V1: Refer to Detail 3-1C and install the LST5053 light-emitting diode (#412-640) at location V1 in the cabinet bottom as follows:
 - 1. Insert the LED grommet in the hole at V1 from the outside of the cabinet bottom.
 - 2. Position the flat (short lead) side of the LED as shown and push it into the LED grommet. DO NOT turn the LED from this position.
 - 3. Push the LED retainer ring all the way onto the LED grommet. DO NOT shorten the leads of the LED.
- () Scrape (with a knife) or sand off the paint at holes E and F from the inside of the cabinet bottom.



Detail 3-1C



Detail 3-1E

- () Refer to Detail 3-1D and install a #6 solder lug at hole F with a 6-32 \times 1/4" screw and a 6-32 nut.
- () Solder the green line cord wire to the solder lug at location F. Make a mechanically secure connection.
- () Position the free line cord wires around the outside of the circuit board spacers at locations C and A.
- () Lay the circuit board in the cabinet bottom. Now solder the ribbed line cord wire into hole AC(-) and the smooth line cord wire into hole AC(+) in the circuit board.
- () Secure the 25-hole socket at location I1 in the cabinet bottom with a 4-40 hex stud, a #6 solder lug, a #4 lockwasher, and a 4-40 nut at hole E. Use a 4-40 hex stud, two #4 lockwashers, and a 4-40 nut at the other socket hole. Be sure you position the socket so the black and white wires are located as shown.
- C16: Solder one lead of a .005 µF ceramic capacitor into hole A of the circuit board, and

solder the other lead to the solder lug at location E on the cabinet bottom. Position the leads away from the chassis.

- () Push the circuit board down onto the circuit board spacers until they snap into place in the circuit board holes.
- Be sure the long and short leads of the LED at location V1 are positioned as shown in Pictorial 3-1. Position the slots in the 2-hole socket up and push the socket all the way onto the leads of the LED. Then bend the LED leads around and against the sides of the 2-hole socket. These leads must not touch each other. The leads will hold the socket in place on the LED leads.
- () Locate the "Caution" label and write ".125 (1/8) AMP. Regular Fuse" on it. Remove the protective backing and press the label into place at the indicated location inside the cabinet bottom.

This completes the wiring of the kit. Proceed to the "Initial Test" section on the next Page.

INITIAL TEST

If you do not obtain the specified results as you make the following tests, proceed to the "In Case of Difficulty" section of the Manual and correct the problem before you proceed.

If you have or can obtain a volt-ohmmeter (VOM), perform the following resistance and voltage checks. If you do not have a meter, make another good visual check of all the wiring to be sure all the parts are installed correctly, that all connections are soldered, and that there are no short circuits (solder bridges between the circuit board foils or leads of different components touching each other). Then proceed to the "Calibration" section of the Manual (Page 24).

RESISTANCE CHECKS

Heathkit®

NOTE: The polarity of ohmmeters differ. Therefore, if you do not obtain the correct response in a test, reverse the leads (connect the negative lead where the positive lead was etc.) and try again. If you obtain the correct reading now, everything is all right.

Furthermore, different meters use different voltages to test resistance. This may affect resistance readings when diodes are involved. Your reading in some of the next steps may be much greater than the minimum value listed; this is perfectly acceptable.

Refer to Pictorial 4-1 (Illustration Booklet, Page 4) for the following steps.

- Set the ohmmeter to its $R \times 1M$ range.
- Connect the meter's negative (-) test lead to the round prong of the Interface line cord plug.
- Touch the positive (+) meter test lead first to one flat prong of the line cord plug, and then to the other flat prong of the line cord plug. In both instances, the indicator on the meter should rise (may move slowly, due to the charging of a capacitor) from a low value to some value near or greater than 1 M Ω .
- Set the ohmmeter to its $R \times 100$ range.

- Touch one meter lead to either flat prong of the line cord plug and touch the other meter lead to the other flat prong. The meter should indicate approximately 200 ohms.
- Connect the negative (-) meter lead to the lead of capacitor C16 coming from hole A in the circuit board. Do not move this lead unless you are instructed to do so in a step.
- () Leave the meter set to its $R \times 100$ range.

In each of the following steps, touch the positive (+) meter lead to the indicated location; then compare your meter indication to the meter reading called for in the step. NOTE: In some checks, the meter indicator will rise slowly (a capacitor is charging) before it reaches the specified indication.

- () Positive (+) lead of capacitor C2. The meter should indicate greater than 5000 ohms.
- () Positive (+) lead of capacitor C5. The meter should indicate greater than 700 ohms.
- () Positive (+) lead of capacitor C6. The meter should indicate greater than 600 ohms.

This completes the "Resistance Checks."

VOLTAGE CHECKS

CAUTION: When you make voltage measurements or connect other test equipment to the circuit board in the Interface, you must operate the Interface from an isolation transformer. Otherwise, you may damage circuit components in the Interface.

WARNING: When the line cord of the Interface is connected to an AC voltage source (AC outlet or isolation transformer), AC line voltage is present at a number of locations on the circuit board. Avoid these areas, shown in Pictorial 4-1, so you do not get an electrical shock.

Refer to Pictorial 4-1 as you perform the following voltage checks.

() Connect the negative (-) voltmeter lead (and leave it connected) to the lead of capacitor C16 that comes from hole A in the circuit board.

Heathkit

AC Voltage Checks

- () Set the voltmeter to a range that is above 120 VAC.
- () Plug the line cord into a 120 VAC outlet. NOTE: The Transmit LED (V1) will not light at this time.

In each of the following steps, touch the positive (+) meter lead to the indicated location; then compare your meter indication to the meter reading called out in the steps.

- () The bare end of the smooth AC line cord wire coming from the AC(+) hole on the circuit board. The meter should indicate the AC line voltage (approximately 120 VAC).
- () The indicated fuse (F1) clip (nearest diode D3). The meter should indicate the AC line voltage (approximately 120 VAC).

DC Voltage Checks

() Set the voltmeter to a range that is 20 VDC or higher.

In each of the following steps, touch the positive (+) voltmeter lead to the indicated location; then compare your meter indication to the meter reading called out in the steps.

() Positive (+) lead of capacitor C2. The meter should indicate approximately 13 VDC.

- () Positive (+) lead of capacitor C5. The meter should indicate approximately 5 VDC.
- () Positive (+) lead of capacitor C6. The meter should indicate approximately 17 VDC.
- () Pin 1 of U5. The meter should indicate approximately 13 VDC.
- () Pin 3 of U5. The meter should indicate approximately 5 VDC.
- () Pin 40 of U1. The meter should indicate approximately 5 VDC.
- () Pin 13 of U2. The meter should indicate approximately 5 VDC.
- () Pin 1 of U3. The meter should indicate approximately 6.5 VDC.
- () Pin 5 of U3. The meter should indicate approximately 2.2 VDC.
- () Pin 7 of U4. The meter should indicate approximately 5 VDC.
- () Pin 8 of U4. The meter should indicate approximately 5 VDC.
- () Collector lead of Q2. The meter should indicate approximately 17 VDC.

This completes the "Voltage Checks." Unplug the Interface from the AC outlet and disconnect the meter leads.

CALIBRATION

Refer to Pictorial 4-1 (Illustration Booklet, Page 4) for the following steps.

- () Set control R9 to the position shown in the Pictorial (pointing between 10:00 and 11:00 O'clock.
- () Refer to the following chart and install jumper wires into the wire connectors at locations W1, W2, or W3 on the circuit board to obtain the correct baud rate to match your computer system. Use 1-1/4" bare wires and bend them as shown on Pictorial 4-1.

BAUD	WIRE JUMPER AT:			
RATE	W1	W2	W3	
110 150 300 600 1200 2400	YES NO YES NO YES NO	YES YES NO NO YES YES	YES YES YES YES NO NO	

0 1/4 1/2 3/4 1	(INCHES)	2	3	4	5	6	7
			1.1.1.1	1.1.1			لحلت
0 .5 1 (CM) 2	7 1	, , , , , , , , , , , , , , , , , , , 	7 8	9 10 11	12 13	14 15 16	17

Heathkit® _

NOTES:

- 1. The interface alignment adjustments are quite broad and the unit may not require the following alignment procedure except in the more demanding applications.
- 2. The following instructions are divided into two sections, "Alignment Verification Without Instruments" and "Alignment With Instruments." If you do not have an isolation transformer, oscilloscope, and frequency counter, perform the "Alignment Verification Without Instruments." If you do have these instruments, skip the "Alignment Verification Without Instruments" and perform the "Alignment With Instruments."
- 3. This Manual is only for the Interface, and cannot anticipate the programming and operation specifics of your computer system. We must rely on your ability to operate your system for the specific programming and output expertise.

ALIGNMENT VERIFICATION WITHOUT INSTRUMENTS

- () Connect the RS-232 accessory cable between connector J1 on the Interface and your computer or terminal.
- () Connect the line plug of the Interface to an AC outlet.
- () Set the driver to the same baud rate you selected on Page 24.
- () Generate and run the following MBASIC® language program that corresponds to your operating system. The program assumes that you are using an alternate terminal device driver (AT.DVD) that has been loaded prior to loading MBASIC.

For HDOS®

- lØ OPEN "O",1,"AT:"
- 20 PRINT #1."A1"
- 3Ø CLOSE #1
- 4Ø FOR I=1 TO 1ØØØ:NEXT I:REM PAUSE BETWEEN COMMAND WORDS
- 5Ø OPEN "0",1,"AT:"
- 6Ø PRINT #1,"AON"
- 7Ø CLOSE #1
- BØ END

For CP/M[®] (see footnote)

- lØ LPRINT∆"Al"
- 2Ø FOR $X = 1\Delta TO\Delta 1ØØØ: NEXT X$
- 3Ø LPRINT∆"AON"
- 40 END
-) The LED at V1 on the Interface should light briefly (about 1/2 second) to indicate that the unit has transmitted the "turn on" code to module one, house code "A." If the LED does not light, verify that your computer is providing the proper signal to the Interface, then use the "In Case Of Difficulty" section to troubleshoot the Interface. If you cannot find any obvious problems, you will need to troubleshoot the system using test instruments.

This completes "Calibration." Proceed to the "Final Assembly" section of the Manual.

FOOTNOTE: The special sign (Δ) is used in the CP/M program to signify that a space is required wherever the Δ is found.

Heathkit

ALIGNMENT WITH INSTRUMENTS

- () Connect the frequency counter signal lead to pin 8 of IC U2, and the ground lead to the lead of capacitor C16 coming from hole A in the circuit board.
- () Plug the line plug of the Interface into the isolation transformer. Then connect the isolation transformer to an AC outlet.
- () Turn on the test equipment.
- () Adjust control R9 on the circuit board for a frequency of 120 kHz.
- () Turn off the isolation transformer and frequency counter, and disconnect them from the Interface.
- () Connect the oscilloscope signal lead to the indicated lead of capacitor C13 on the circuit board. Be sure you do not short the capacitor lead to the board foil with the oscilloscope lead. Connect the oscilloscope ground lead to the lead of capacitor C16 that comes from circuit board hole A.
- () Connect an RS-232 accessory cable between connector J1 on the Interface and your computer or terminal.
- () Connect the line cord of the Interface to an AC outlet.

() Generate and run an MBASIC program like the following:

For HDOS

- 1Ø OPEN "0",#1,"AT:"
- 2Ø PRINT #1 "A1"
- 3Ø CLOSE #1
- 4 \emptyset FOR X=1 TO 1 \emptyset \emptyset \emptyset : NEXT X
- 5Ø GOTO 1Ø

For CP/M (see footnote)

- 1Ø LPRINTΔ"A1"
- 20 FOR X=1 TO 1000: NEXT X
- 3Ø GOTO 1Ø

The LED at V1 on the Interface should flash to indicate that the unit is transmitting.

- () Adjust transformer T2 to give the maximum output indication on the oscilloscope while the LED is lit.
- () Disconnect the oscilloscope and the Interface. This completes the "Calibration."

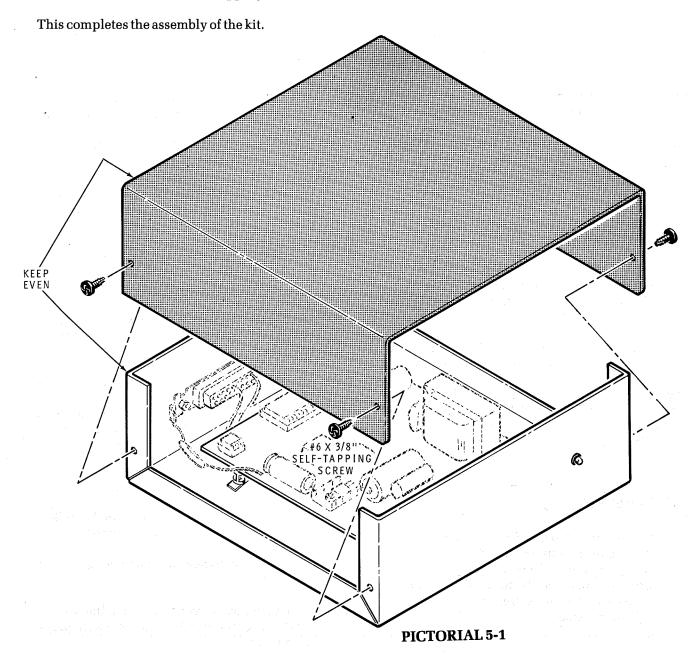
FOOTNOTE: The special sign (Δ) is used in the CP/M program to signify that a space is required wherever the Δ is found.

Heathkit[®].

FINAL ASSEMBLY

Refer to Pictorial 5-1 for the following steps.

- () Position the cabinet top onto the cabinet bottom. When their holes are aligned, their rear edges should be even with each other.
- () Secure the cabinet top to the cabinet bottom with four #6 \times 3/8" self-tapping screws.



OPERATION

- () Connect an RS-232C accessory cable (not supplied) from the DTE connector on your Interface to the DCE connector on your computer or terminal.
- () Plug the line cord of the Interface into an AC outlet.
- () Write your desired program to control your BSR X-10 System. See the sample programs in the Appendix on Page 37.

This completes the "Operation" section of the Man-

IN CASE OF DIFFICULTY

CAUTION: When the line cord is connected to an AC outlet, AC voltage will be present at several places on the chassis. Do not contact this voltage or you will receive an electrical shock.

This section gives you some suggestions for locating and resolving difficulties.

The first part, "Visual Checks," deals with problems that exist when you have just completed the assembly of your kit. This information primarily covers soldering and assembly problems.

The second part consists of a "Troubleshooting Chart," which gives difficulties and likely causes.

NOTE: In an extreme case where you are unable to resolve a difficulty, refer to the "Customer Service" information inside the rear cover of the Manual. Your Warranty is located inside the front cover.

VISUAL CHECKS

 Recheck the wiring. Trace each lead in color pencil on the Pictorial as it is checked. It is frequently helpful to have a friend check your work. Someone who is not familiar with the unit may notice something you have consistently overlooked.

- 2. About 90% of the kits that are returned for repair do not function properly due to poor connections and soldering. Therefore, many troubles can be eliminated by a careful inspection of connections to make sure they are soldered as described in the "Soldering" section of the "Assembly Notes." Reheat any doubtful connections. Be sure all the wires are soldered at places where several wires are connected.
- 3. Be sure the transistors and the integrated circuit are in the proper locations (correct part number and type number). Be sure that each transistor lead is in the right hole and has a good solder connection. Check the integrated circuit for proper positioning and for good contact at each pin connection.
- 4. Check capacitor values carefully. Be sure the proper part is wired into the circuit at each capacitor location. Check each electrolytic capacitor to be sure the lead near the positive (+) marking is at the correct position.
- 5. Check each resistor value carefully.
- 6. Be sure the correct diode is installed and that the banded end is positioned correctly.
- Check all component leads connected to the circuit board.
- Make sure bare wires do not touch the chassis or other lugs and make sure all wires are properly soldered.

Heathkit[®] —

Troubleshooting Chart

This chart lists the condition and possible causes of several malfunctions. If a particular part is mentioned (capacitor C6 for example) as a possible cause, check that part to see if it was installed correctly. Also check it and the parts connected to it for poor connections. It is also possible, on rare occasions, for a part to be faulty and require replacement.

	PROBLEM	POSSIBLE CAUSE
A.	Very low or "0" resistance indication between the round prong and either flat prong of the line cord plug.	 Circuit board foil shorted to the cabinet. Lead from capacitor C16 to circuit board hole A also touching cabinet. Smooth or ribbed wire touching green wire of line cord. Transformer T1.
B.	Very high or infinite resistance indication between flat prongs of line cord plug.	 Bad solder connection at circuit board hole AC(+) or AC(-). Fuse F1 open. Poor solder connections at transformer T1 pins. Transformer T1.
C.	Very low (below about 200) or "0" resistance indication between flat prongs of line cord plug.	Short circuit between AC(+) and AC(-) circuit board foils. Transformer T1.
D.	Resistance at positive (+) lead of capacitor C2 considerably lower than infinity.	 Capacitor C2. Diodes D1-D4. IC's U3 and U5.
E.	Resistance at positive (+) lead of capacitor C5 considerably lower or higher than 900 Ω .	 Capacitor C5. Diode D6. IC U5. All components connected to the 5 volt circuit board foils. See the Schematic Diagram in the Illustration Booklet, Page 5.
F.	Resistance at positive (+) lead of capacitor C6 considerably lower or higher than 800 $\Omega.$	1. Capacitor C6. 2. Diode D11. 3. Transformer T2 (pins 1 and 2). 4. Transistor Q2.
G.	No AC line voltage (120 VAC) at the AC(+) hole in the circuit board.	 No line voltage at the AC outlet where the Interface is connected. Poor solder connection at AC(+) or AC(-) circuit board holes.
H.	No AC line voltage (120 VAC) at the fuse (F1) clip nearest diode D3.	 Fuse F1 blown (check D1-D6 and U5 for cause). Diodes D1-D6. IC U5.

(Cont'd)

Heathkit

Troubleshooting Chart (Cont'd)

	PROBLEM	POSSIBLE CA	USE
I.	Voltage at positive (+) lead of capacitor C2 below 15 VDC.	1. See D.	
J.	Voltage at positive (+) lead of capacitor C5 not 5 VDC.	1. See E.	
K.	Voltage at the positive (+) lead of capacitor C6 lower than 17 VDC.	1. See F.	
L.	Pin 40 of U2 not 5 VDC.	1. See E.	
М.	Pin 13 of U2 not 5 VDC.	1. See E.	
N.	Pin 1 of U3 not 6.5 VDC.	1. See D. 2. R7.	
О.	Pin 5 of U3 not 2.2 VDC.	1. See E. 2. R4 or R5.	·
P.	Pin 7 of U4 not 5 VDC.	1. See E.	
Q.	Pin 8 of U4 not 5 VDC.	1. See E.	
R.	Pin 1 of U5 not 15 VDC.	1. See D.	
S.	Pin 3 of U5 not 5 VDC.	1. See E.	
Т.	Collector lead of Q2 not 17 VDC.	1. See F.	
U.	LED V1 does not light.	 V1 (wrong polarity or damaged No RS232 input at J1, pins 3 a printer where the Interface is. Computer baud rate wrong. Data input not reaching U1, pin 	& 7. (Verify by connecting .)
V.	LED V1 lights, but modules do not respond.	Module plugged into different to plug module into same outlet to command programming wro "words." The first word address tells it what to do.	o test. ong; you must send two
W.	LED V1 turns on at right time, but does not turn off.	1. D5. 2. U1. 3. U2.	

Heathkit® _

SPECIFICATIONS

Line Carrier Frequency	120 kHz.
Baud Rates	110, 150, 300, 600, 1200, and 2400.
Input Interconnect	DCE connector for connection with RS-232C cable (not supplied).
Input Format	RS232 asynchronous signal, no parity, 1 stop bit, ASCII coded format.
Output	Standard BSR X-10 compatible line carrier output.
Output Connection	AC line receptacle.
Power Requirements	120 VAC, 60 Hz; 3 watts.
Dimensions	$3'' \text{ high} \times 6-3/8'' \text{ wide} \times 6-3/8'' \text{ deep.}$ (7.6 × 16.2 × 16.2 cm).
Weight	1 pound, 11 ounces (0.77 kg).

The Heath Company reserves the right to discontinue products and change specifications at any time without incurring any obligation to incorporate new features in products previously sold.

The Heathkit RS232/BSR Interface is an intelligent command unit that is connected between your computer and your BSR X-10 Modules. As you run your program on your computer, its RS-232C serial interface output is coupled to the input of the GD-1530 Interface, where these ASCII signals are converted to BSR X-10 format carrier current signals. These signals are then transmitted through the AC line to the BSR X-10 system modules.

POWER SUPPLY

Transformer T1 in the Interface steps the standard AC line voltage down to approximately 10 volts. Diodes D1 through D4 form a full-wave bridge rectifier that converts this AC voltage to about 13 volts DC. Capacitor C2 provides additional filtering to reduce ripple. C3 functions as a high frequency bypass. This results in a fairly clean 13 VDC source for IC's U5 and U3.

U5 is a 5-volt regulator device that provides a steady 5 VDC source voltage for IC's U1 through U4. Added filtering is provided by capacitors C4, C5, C10, and C15.

The circuit consisting of C1, R1, L1, D7, and D8 taps off some of the voltage from the AC line, through fuse F1 and converts it to DC. This voltage is regulated by zener diode D11 and filtered by C6 to provide an 17 VDC supply voltage for the operation of output stages Q1 and Q2.

DATA INPUT

The computer signal in serial RS-232C format is fed to the Interface through socket J1, R11, and D9 to the input of U4. U4 is an optical isolator that couples the signal from the computer to the Interface, but isolates the units from each other. The electrical data signal from the computer causes the LED connected between pins 1 and 2 of U4 to flash on and off. A diode photo detector, also in U4, sees these light flashes and converts them back to electrical signals. These signals are amplified by the transistor in U4 and fed to the input (pin 1) of central processor U1.

CENTRAL PROCESSOR

When the power <u>cord is</u> plugged in, capacitor C7 initially holds the RESET line (U1 pin 4) low to reset U1. Then C7 builds up a charge, removing the reset signal and allowing U1 to react to incoming commands.

Crystal Y1, along with capacitors C8 and C9, stabilize the 6 MHz clock in U1. Jumper wires at W1 through W3 determine the operating baud rate of 110, 150, 300, 600, 1200, or 2400.

U2A, along with D5 and D6, detects the zero crossings of the input (line) voltage and notifies U1 (pin 24) at each zero. U1 can then send the commands (pin 27) to the modules while the "line is clear."

The serial input pulses at pin 1 of U1 are converted to the BSR X-10 format and appear at output pin 27. U2B, an AND gate buffer, turns on and off at this output rate. The resulting pulsed output at pin 4 is fed directly to pin 9 of U2C.

Integrated circuit U3 and its associated circuitry form a 120 kHz oscillator. The exact frequency is determined by the setting of control R9. The oscillator output signal at pin 7 of U3 is connected directly to pin 8 of U2C.

The 120 kHz oscillator output signal at pin 10 of U2C is pulsed on and off at the BSR X-10 coded rate from U2B. This pulsed 120 kHz signal at the output (pin 10) of U2C is coupled through R12 to Q1 and then to Q2. These transistors amplify this signal and feed it to the primary winding of transformer T2.

OUTPUT

Modulation transformer T2 isolates transistors Q1 and Q2 from the AC line, but couples the coded pulsed 120 kHz signal from its secondary winding through C13 and F1 to the AC line through the line plug. The BSR X-10 modules, also connected to the AC line, decode these coded pulsed signals. When a Module receives its signal, it is activated and performs its function.

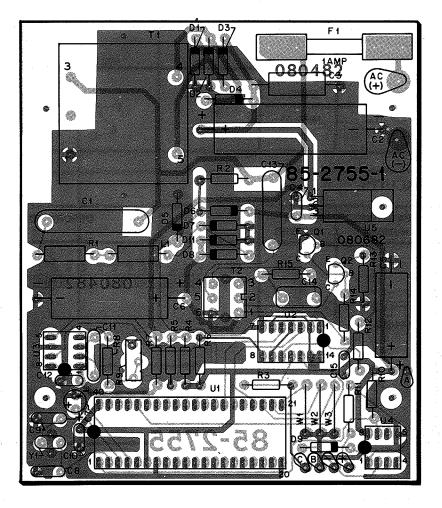
U2D turns on the Interface LED (V1) when processor U1 sends BSR X-10 compatible control pulses into the AC line cord.

CIRCUIT BOARD X-RAY VIEW

NOTE: To find the PART NUMBER of a component for the purpose of ordering a replacement part:

Heathkit® _

- A. Find the circuit component number (R5, C3, etc.) on the "Circuit Board X-Ray View."
- B. Locate this same number in the "Circuit Component Number" column of the "Parts List."
- C. Adjacent to the circuit component number, you will find the PART NUMBER and DE-SCRIPTION which must be supplied when you order a replacement part.



(Shown from the component side. The foil on the component side is shown in red.)

Heathkit®

SEMICONDUCTOR IDENTIFICATION CHART

DIODES

COMPONENT NUMBER	HEATH PART NUMBER	TYPE NUMBER	DESCRIPTION
D1, D2, D3, D4, D7, D8	57-65	1N4002	IMPORTANT: THE BANDED END OF DIODES CAN BE MARKED IN A NUMBER OF WAYS.
D5	56-26	1N149	S ST ST ST ST ST ST
D6, D9	56-84	1N4148	
D11	56-605	1N4746	BANDED END (CATHODE)

TRANSISTORS

COMPONENT NUMBER	HEATH PART NUMBER	TYPE NUMBER	DESCRIPTION
Q1	417-875	2N3904	FLAT
Q2	417-811	MPSL01	ВС

INTEGRATED CIRCUITS

COMPONENT	HEATH PART	TYPE	DESCRIPTION
NUMBER	NUMBER	NUMBER	
U1	444-205	Available only from Heath Co.	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1

(Cont'd)

Heathkit[®]

Integrated Circuits (Cont'd)

COMPONENT NUMBER	HEATH PART NUMBER	TYPE NUMBER	DESCRIPTION
U2	443-603	<i>E</i> 4011	VCC 4B 4A 4Y 3Y 3B 3A B A A A A A A A A A A A A A A A A
U3	442-741	2209	TRIANGLE OUTPUT CAPACITOR CAPACITOR TIMING RESISTOR P TIMING RESISTOR P TIMING P TIMING RESISTOR P BIAS
U4	443-1109	2531	ANODE 1 CATHODE 2 CATHODE
U5	442-54	UA7805	OR ON OUT COM OUT

(Cont'd)

LIGHT EMITTING DIODE (LED)

STREET, STREET	COMPONENT NUMBER	HEATH PART NUMBER	TYPE NUMBER	DESCRIPTION
	V1	412-640	LST5053	ANODE FLAT ANODE (SHORT LEAD)

Heathkit ..

APPENDIX

PROGRAMMING COMMAND SYNTAX

The command syntax for program control with the Interface is defined by the BSR format as shown below. **Normally, two commands are required to implement a complete control action**,

[House Code] [Command Word 1] [RETURN]
[House Code] [Command Word 2] [RETURN]
For example:
A 1 [RETURN]
A ON [RETURN]

The **House Code** is any upper case ASCII character between A and P. It specifies which group of modules is selected.

The Command Word #1 is the unit code number (1 — 16), or the special commands "A" and "C." Note that "A" and "C" do not require the second command word, since they constitute a complete command.

A = All on (turns on all light control modules, but not appliances)

C = Clear (turns all modules off)

Command Word #2 tells the selected unit what to do. One or two letters are required as shown below. Additional letters, shown inside the parentheses, are acceptable but are not required.

B(R) = Bright. If a bulb is on, brightens it one step*; if the bulb is off, turns it on full.

D(IM) = Dim. If a bulb is on, dims the bulb one step*; if the bulb is off, turns it on full.

ON = On. Turns the specified unit on full.

OF(F) = Off. Turns the specified unit off.

NOTE: You cannot send a new command to the Interface while the Transmit LED is lit (about one-half second).

^{*}The BSR 1-ampere dimming wall and lamp modules have 16 levels between full on and full off

Heathkif

PROGRAM EXAMPLES

For an example, suppose you wanted to turn on a light (at house code "A", unit number 3), then dim the light ten steps, and finally turn it off. These are the necessary commands:

[A][3][RETURN] [A][ON][RETURN] Selects the unit and turns it on.

[A][3][RETURN]**[A][D]

Dims the unit one step; you will need to

repeat

generate nine more "dim" commands to

nine more reach the desired level. For your own software, you will want to be able to

times

[A][3][RETURN]**[A][OF]

type in the level of light that you wish and have the computer

send the right number of "dim" or "bright" commands.

Turns the unit off. You could also use "[C]" by itself, to turn everything off.

The following is a simple program to accept commands from the keyboard and send them to the Interface. This program repeats without changing the house code, which is entered only once, in line 10. The program runs on HDOS MBASIC and uses the LPH14.DVD driver, renamed LP.DVD. NOTE: You must set the baud rate of the LP.DVD driver to the same rate you pro-

10 LINE INPUT"ENTER HOUSE CODE : ";H\$

Get house code

OPEN"0",1,"LP:"

grammed your GD-1530.

Open RS-232 output channel

LINE INPUT"ENTER COMMAND

Get control command

PRINT #1.H\$:A\$

Send command string to buffer

CLOSE #1

Clear buffer (send)

GOTO 20

Go back for another

Below is an example with the operator using the program to turn on module A1. The operator's responses are in bold type.

ENTER HOUSE CODE : A [RETURN] ENTER COMMAND : 1 [RETURN] ENTER COMMAND : ON [RETURN]

The program will continue to prompt for COMMAND input.

The next program adds the ability to check the input for errors.

Heathkit® _

26Ø H\$ = CHR\$ (ASC(H\$)-32): RETURN

For HDOS

```
1Ø GOSUB 21Ø:REM GET HOUSE CODE
2Ø OPEN "O",1,"AT:"
3Ø PRINT:LINE INPUT"ENTER COMMAND: ";A$
4Ø IF LEFT$(A$,1) = "N" OR LEFT$(A$,1) = "n" THEN GOSUB 21Ø:GOTO 3Ø
5Ø IF LEFT$(A$,1) = "Q" OR LEFT$(A$,1) = "q" THEN END
6Ø IF VAL(A$)>Ø AND VAL(A$)<17 THEN GOTO 16Ø
7Ø IF LEFT$(A$,1)="C" OR LEFT$(A$,1)="c" THEN A$="C":GOTO 16Ø
8Ø IF LEFT$(A$,1)="A" OR LEFT$(A$,1)="a" THEN A$="A":GOTO 16Ø
9Ø IF LEFT$(A$,1) = "D" OR LEFT$(A$,1) = "d" THEN A$ = "D":GOTO 16Ø
100 IF LEFT$(A$,1)="B" OR LEFT$(A$,1)="b" THEN A$="B";GOTO 160
110 IF LEFT$ (A\$, 1) = "0" OR LEFT$ (A\$, 1) = "0" GOTO 130
13Ø IF MID$(A\$,2,1) = "N" OR MID$(A\$,2,1) = "n" THEN A\$ = "ON" : GOTO 16Ø
14Ø IF MID$(A$,2,1)="F" OR MID$(A$,2,1)="f" THEN A$=""OF":GOTO 16Ø
15Ø PRINT:PRINT CHR$(7);"INPUT ERROR":GOTO 3Ø
16Ø PRINT "SENDING :";H$;" ";A$
17Ø PRINT#1,H$;A$
18Ø CLOSE#1
19Ø FOR I=1 TO 2ØØ:NEXT
2ØØ GOTO 2Ø
21Ø PRINT:LINE INPUT "ENTER NEW HOUSE CODE: ":H$:IF H$="" THEN 21Ø
22Ø IF ASC(H$)<65 THEN 21Ø
23Ø IF ASC(H$)<81 THEN RETURN
24Ø IF ASC(H$)<97 THEN 21Ø
25Ø IF ASC(H$)>112 THEN 21Ø
```

This last program is expanded further, and uses H-19/H-89 graphics for a more impressive display. Note the special symbol (Δ), which is used to represent a space. Since spaces are critical to proper appearance of the graphics, all spaces in this program are represented using this symbol.

For CP/M

```
2ØΔREMΔΔΔΔΔ*ΔHEATHΔΔBSRΔX-1ØΔΔSYSTEMΔCONTROLLERΔ*
3\emptyset\Delta REM\Delta\Delta\Delta\Delta\Delta^*\Delta VERSION\Delta\Delta\Delta1.2.\emptyset\Delta\Delta(\emptyset1-DEC-82)\Delta < JWF>\Delta^*
4ØΔREMΔΔΔΔΔ*ΔCOPYRIGHTΔ(C)Δ1983ΔΔHEATHΔΔCOMPANYΔ*
6Ø∆REM
7ØΔCLEAR: ESC$ = CHR$(27): HOME$ = ESC$ + "H": CR$ = ESC$ + "y5": WIDTHΔ255: VERS$ = "1.2"
8\emptyset\Delta REVV$ = ESC$ + "p" : NOMV$ = ESC$ + "q" : BK$ = CHR$(8) : ERA$ = ESC$ + "E" : BEL$ = CHR$(7)
90\Delta GRFS = ESCS + "F" : CHARS = ESCS + "G" : TABS = CHRS(9) : COS = ESCS + "x5" : HS = "A"
```

^{**} The first command word is optional if you have previously selected the desired unit, and have not altered the selection by sending another code, on a "C" or an "A" command.

```
1ØØΔPRINTΔERA$;:GOTOΔ22Ø
110AREMABLANKALINEAROUTINE
13ØAPRINTA"AAAAAAAAAAAAAAAAAAAAAA'; NOMV$: RETURN
140AREMAINPUTAHOUSEACODEASECTION
150ΔPRINTΔTAB$: "InputΔHouseΔCodeΔ(useΔlettersΔAΔthruΔP)"
160\Delta A$ = INPUT$(1): IF\DeltaASC(A$)>64\DeltaAND\DeltaASC(A$)<81\DeltaTHEN\DeltaH$ = A$: GOTO\Delta210
170\Delta IF\Delta ASC(A\$) > 96\Delta AND\Delta ASC(A\$) < 113\Delta THEN\Delta H\$ = CHR\$(ASC(A\$) - 32):GOTO\Delta 210
180\Delta IF\Delta A\$ = ESC\$\Delta THEN\Delta GOTO\Delta 210
200\DeltaFOR\DeltaX = 1\DeltaTO\Delta750: NEXT\DeltaX: PRINT\DeltaBEL$; ESC$ + "A"; ESC$ + "J"; :GOTO\Delta150
 210APRINTAESC$ + "A"; ESC$ + "J"; : RETURN
   22ØAREMAMAINAMENUASECTION
   23ØAPRINTAHOME$;:PRINT:PRINT:GOSUBAllØ
 24\emptyset\Delta PRINT\Delta TAB\$; REVV\$; "\Delta\Delta\Delta\Delta\Delta\Delta\Delta Heath/BSR\Delta Controller/Computer\Delta Interface \Delta Program";
   25ØAPRINTA"AAAAAA"; NOMV$: GOSUBAllØ: PRINT: PRINT: GOSUBAllØ
   27\emptyset\Delta PRINT\Delta REVV\$; "\Delta\Delta\Delta\Delta\Delta\Delta House\Delta code\Delta = \Delta"; H\$; "\Delta\Delta"; NOMV\$: GOSUB\Delta11\emptyset
    280APRINTATABS; REVVS;
    29\emptyset\Delta PRINT\Delta "\Delta\Delta\Delta\Delta C\Delta = \Delta Clear\Delta\Delta\Delta\Delta\Delta\Delta\Delta = \Delta All\Delta On \Delta\Delta\Delta\Delta\Delta\Delta = \Delta On \Delta\Delta\Delta\Delta\Delta\Delta F\Delta = \Delta Off\Delta\Delta\Delta\Delta "; NOMV \$ AllDA AllD
   310\Delta PRINT\Delta"\Delta\Delta H\Delta = \Delta House\Delta\Delta"; NOMV$
    32\emptyset\Delta PRINT\Delta TAB\$; REVV\$; "\Delta\Delta\Delta\Delta T\Delta = \Delta Test\Delta All\Delta\Delta\Delta R\Delta = \Delta Restart\Delta\Delta\Delta\Delta\Delta\emptyset 1 - 16, \Delta units\Delta";
    33\emptyset\Delta PRINT\Delta"Z\Delta = \Delta Help\Delta\Delta\Delta"; NOMV$: GOSUB\Delta 11\emptyset: PRINT\Delta CO\$;
    340\Delta A\$ = INPUT\$(1)
    35\emptyset\Delta IF\Delta A\$ = "C"\Delta OR\Delta A\$ = "c"\Delta THEN\Delta A\$ = "C":GOSUB\Delta 52\emptyset:GOTO\Delta 34\emptyset
    360\Delta IF\Delta A\$ = "A"\Delta OR\Delta A\$ = "a"\Delta THEN\Delta A\$ = "A":GOSUB\Delta 520:GOTO\Delta 340
    370\Delta \text{IF}\Delta \text{A\$} = \text{"E"}\Delta \text{OR}\Delta \text{A\$} = \text{"e"}\Delta \text{OR}\Delta \text{A\$} = \text{ESC\$}\Delta \text{THEN}\Delta \text{PRINT}\Delta \text{ERA\$}; \text{CR\$}; \text{NOMV\$}; : \text{END}\Delta \text{CR}\Delta \text{ESC\$}\Delta \text{THEN}\Delta \text{PRINT}\Delta \text{ERA\$}; \text{CR\$}; \text{NOMV\$}; : \text{END}\Delta \text{CR}\Delta \text{ESC\$}\Delta \text{THEN}\Delta \text{PRINT}\Delta \text{ERA\$}; \text{CR\$}; \text{NOMV\$}; : \text{END}\Delta \text{CR}\Delta \text{ESC\$}\Delta \text{THEN}\Delta \text{PRINT}\Delta \text{ERA\$}; \text{CR\$}; \text{NOMV\$}; : \text{END}\Delta \text{CR}\Delta \text{ESC\$}\Delta \text{THEN}\Delta \text{PRINT}\Delta \text{ERA\$}; \text{CR\$}; \text{NOMV\$}; : \text{END}\Delta \text{CR}\Delta \text{ESC\$}\Delta \text{THEN}\Delta \text{PRINT}\Delta \text{ERA\$}; \text{CR\$}; \text{NOMV\$}; : \text{END}\Delta \text{CR}\Delta \text{ESC\$}\Delta \text{THEN}\Delta \text{PRINT}\Delta \text{ERA\$}; \text{CR\$}; \text{NOMV\$}; : \text{END}\Delta \text{CR}\Delta \text{ESC\$}\Delta \text{THEN}\Delta \text{PRINT}\Delta \text{ERA\$}; \text{CR\$}; \text{NOMV\$}; : \text{END}\Delta \text{CR}\Delta \text{ESC\$}\Delta \text{THEN}\Delta \text{PRINT}\Delta \text{ERA\$}; \text{CR\$}; \text{NOMV\$}; : \text{END}\Delta \text{CR}\Delta \text{ESC\$}\Delta \text{THEN}\Delta \text{PRINT}\Delta \text{ERA\$}; \text{CR\$}; \text{NOMV\$}; : \text{END}\Delta \text{CR}\Delta \text{ESC\$}\Delta \text{CR}\Delta \text{ESC}\Delta \text{
    380\DeltaIF\DeltaA$="H"\DeltaOR\DeltaA$="h"\DeltaTHEN\DeltaGOSUB\Delta140:GOTO\Delta230
    390\Delta \text{IF}\Delta A\$ = \text{"R"}\Delta OR\Delta A\$ = \text{"r"}\Delta THEN\Delta GOTO\Delta 10
    400ΔIFΔA$="Z"ΔORΔA$="z"ΔTHENΔGOSUBΔ55Ø:GOTOΔ1ØØ
    41\emptyset\Delta IF\Delta A\$="0"\Delta OR\Delta A\$="0"\Delta THEN\Delta A\$="0N":GOSUB\Delta 52\emptyset:GOTO\Delta 34\emptyset
     42\emptyset\Delta IF\Delta A\$ = "F"\Delta OR\Delta A\$ = "f"\Delta THEN\Delta A\$ = "OFF" : GOSUB\Delta 52\emptyset : GOTO\Delta 34\emptyset = GOTO\Delta 5400 = GOT
     43\emptyset\Delta IF\Delta A\$ = "D"\Delta OR\Delta A\$ = "d"\Delta THEN\Delta A\$ = "D":GOSUB\Delta 52\emptyset:GOTO\Delta 34\emptyset
    44\emptyset\Delta IF\Delta A\$ = "B"\Delta OR\Delta A\$ = "b"\Delta THEN\Delta A\$ = "B":GOSUB\Delta 52\emptyset:GOTO\Delta 34\emptyset
     45\emptyset\Delta \text{IF}\Delta \text{A}\$=\text{"T"}\Delta \text{OR}\Delta \text{A}\$=\text{"t"}\Delta \text{THEN}\Delta \text{A}\$=\text{"A"}: \text{GOSUB}\Delta 52\emptyset: \text{A}\$=\text{"C"}: \text{GOSUB}\Delta 52\emptyset: \text{GOTO}\Delta 34\emptyset
       460\DeltaIF\DeltaA$="0"\DeltaTHEN\DeltaGOTO\Delta480
       470\Delta IF\Delta VAL(A\$) = 1\Delta THEN\Delta GOTO\Delta 490\Delta ELSE\Delta GOTO\Delta 500
     48\emptyset \Delta A\$ = \mathtt{INPUT\$}(1) : \mathtt{IF}\Delta \mathtt{VAL}(A\$) > .5\Delta \mathtt{AND}\Delta \mathtt{VAL}(A\$) < 1\emptyset \Delta \mathtt{THEN}\Delta \mathtt{GOSUB}\Delta 52\emptyset : \mathtt{GOTO}\Delta 34\emptyset \Delta \mathtt{ELSE}\Delta 5\emptyset\emptyset = 0
       \textbf{49} \emptyset \Delta \textbf{A\$} = \textbf{A\$} + \texttt{INPUT\$} (\texttt{1}) : \texttt{IF} \Delta \texttt{VAL} (\texttt{A\$}) > 9 \Delta \texttt{AND} \Delta \texttt{VAL} (\texttt{A\$}) < 17 \Delta \texttt{THEN} \Delta \texttt{GOSUB} \Delta 520 : \texttt{GOTO} \Delta 340
       5\emptyset\emptyset\Delta PRINT\Delta TAB\$; "Input\Delta Error."; BEL\$: FOR\Delta X = 1\Delta TO\Delta 1\emptyset\emptyset: NEXT\Delta X
       510\Delta PRINT\Delta BEL$; : FOR\Delta X = 1\Delta TO\Delta 200; NEXT\Delta X: PRINT\Delta ESC$ + "A"; ESC$"J"; : GOTO\Delta 340
       520AREMAMOVEATOADEVICEADRIVER
        530\Delta FOR\Delta X = 1\Delta TO\Delta 250 : NEXT\Delta X
        54ØΔLPRINTΔH$; A$ + CHR$(13): PRINTΔBEL$; : RETURN
          550 AREMAHELPASECTION
```

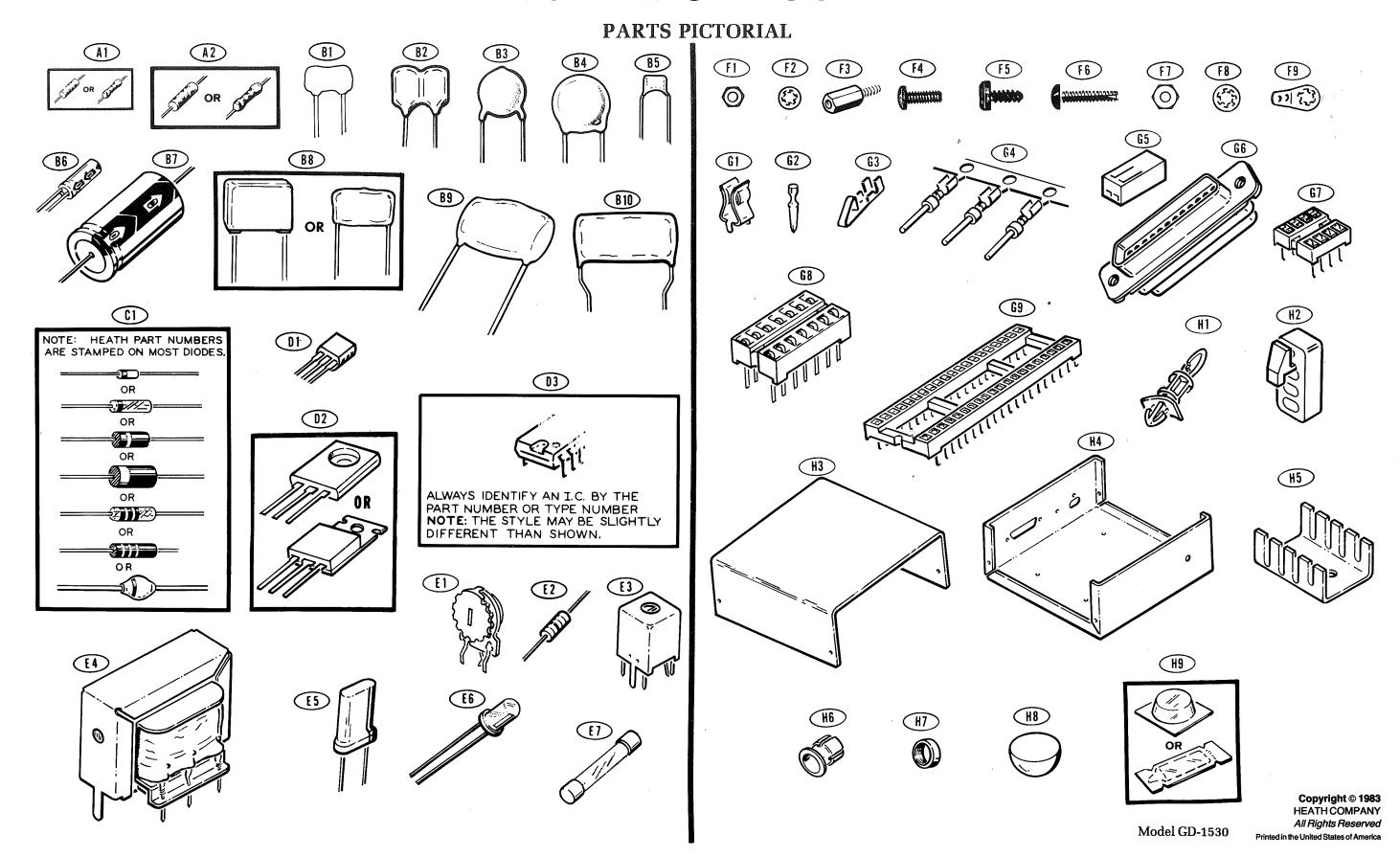
56¢PRINTΔERA\$;
57ØΔPRINTΔTAB\$; TAB\$; "HELPΔLISTΔFORΔTHEΔBSRΔCONTROLLERΔSYSTEM": PRINT
58ØΔPRINTΔTAB\$; "COMMANDΔLETTERΔΔΔΔΔΔΔΔΔΔΔΔΔΔΔΔΔΔΔΔΔΔΔCOMMANDΔΔFUNCTION"
$59\emptyset\Delta PRINT\Delta TAB\$; GRF\$;$ "aaaaaaaaaaaaaaaaaa $\Delta\Delta\Delta\Delta\Delta\Delta\Delta\Delta\Delta\Delta$ ";
6ØØ∆PRINT∆"aaaaaaaaaaaaaaaaaaaaaaaaaaaaaaaaaaaa
$61\emptyset\Delta PRINT\Delta TAB\$; "A\Delta - \Delta(A11\Delta on)\Delta\Delta\Delta\Delta\Delta\Delta\Delta\Delta\Delta\Delta\Delta\Delta\Delta\Delta Turns\Delta on\Delta all\Delta light\Delta units."$
$62\emptyset\Delta PRINT\Delta TAB\$; "C\Delta - \Delta(Clear)\Delta$
$63 \emptyset \Delta PRINT \Delta TAB\$; "H\Delta - \Delta (House \Delta Code) \Delta \Delta \Delta \Delta \Delta \Delta \Delta \Delta \Delta 1 lows \Delta \Delta you \Delta \Delta to \Delta \Delta enter \Delta \Delta a \Delta different"$
$64\emptyset\Delta PRINT\Delta TAB(35)$; "house $\Delta code . \Delta \Delta Present\Delta \Delta house \Delta code \Delta is"$
$65\emptyset\Delta$ PRINT Δ TAB (35) ; "displayed Δ in Δ upper Δ right Δ of Δ screen."
$66\emptyset\Delta PRINT\Delta TAB\$; "0\Delta - \Delta(0n)\Delta Turns\Delta on \Delta the \Delta selected \Delta unit(s)\Delta only."$
67 ϕ APRINT ATAB\$; "FA - Δ (0ff) Δ
$68 \emptyset \Delta PRINT \Delta TAB\$; "D\Delta - \Delta (Dim) \Delta Dims \Delta selected \Delta light(s) \Delta only."$
$69\emptyset\Delta PRINT\Delta TAB\$;"B\Delta-\Delta(Bright)\Delta\Delta\Delta\Delta\Delta\Delta\Delta\Delta\Delta\Delta\Delta\Delta\Delta\Delta\DeltaBrightens\Delta selected\Delta light(s)\Delta only."$
$\textbf{7} \phi \Delta \text{PRINT} \Delta \text{TAB\$}; \text{"T} \Delta - \Delta (\text{Test} \Delta \text{run}) \Delta \Delta$
71 \emptyset Δ PRINT Δ TAB(35); "and Δ then Δ off Δ once."
72 \$\Delta PRINT\Delta TAB\$; "E\Delta - \Delta(End)\Delta \Delta \Delt
$73\phi\Delta$ PRINT Δ TAB\$; "R Δ - Δ (Restart) $\Delta\Delta\Delta\Delta\Delta\Delta\Delta\Delta\Delta\Delta\Delta\Delta\Delta\Delta\Delta$ Restarts Δ Program."
$74 \emptyset \Delta PRINT \Delta TAB \$; "\emptyset 1 \Delta thru \Delta 16 \Delta $
$75\emptyset\Delta PRINT\Delta TAB(35)$; "acted Δ on Δ by Δ such Δ commands $\Delta\Delta$ as Δ B, 0, D"
$76\emptyset\Delta PRINT\Delta TAB (35); "and \Delta F. \Delta For \Delta numbers \Delta \Delta below \Delta 1\emptyset \Delta a \Delta zero"$
$77\emptyset\Delta PRINT\Delta TAB(35)$; "must $\Delta be \Delta typed\Delta in\Delta first."$
$78 \emptyset \Delta PRINT \Delta TAB\$; "Z\Delta - \Delta (Help) \Delta Print \Delta this \Delta list."$
79 \$\text{\rho}PRINT\Delta TAB\$; GRF\$; "aaaaaaaaaaaaaaaaaa\Delta
800APRINTA"aaaaaaaaaaaaaaaaaaaaaaaaaaaaaaaaaaaa

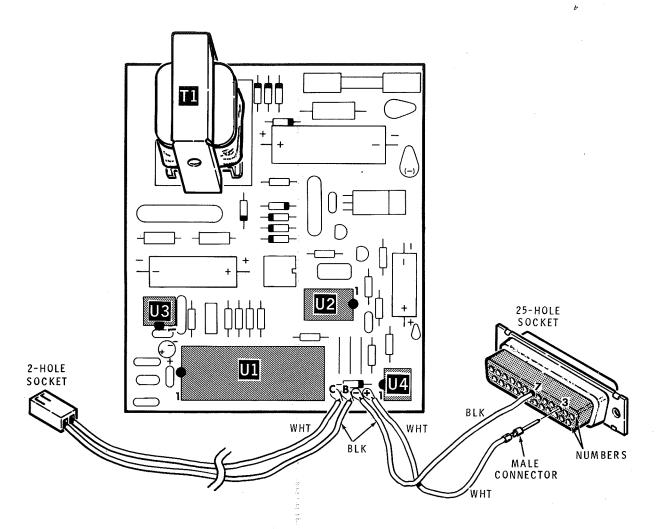
 $82\emptyset\Delta PRINT\Delta$ " $\Delta Hit\Delta any\Delta key\Delta to\Delta Return\Delta to\Delta Program.\Delta$ "; NOMV\$; : A\$=INPUT\$(1): RETURN

Heathkit®

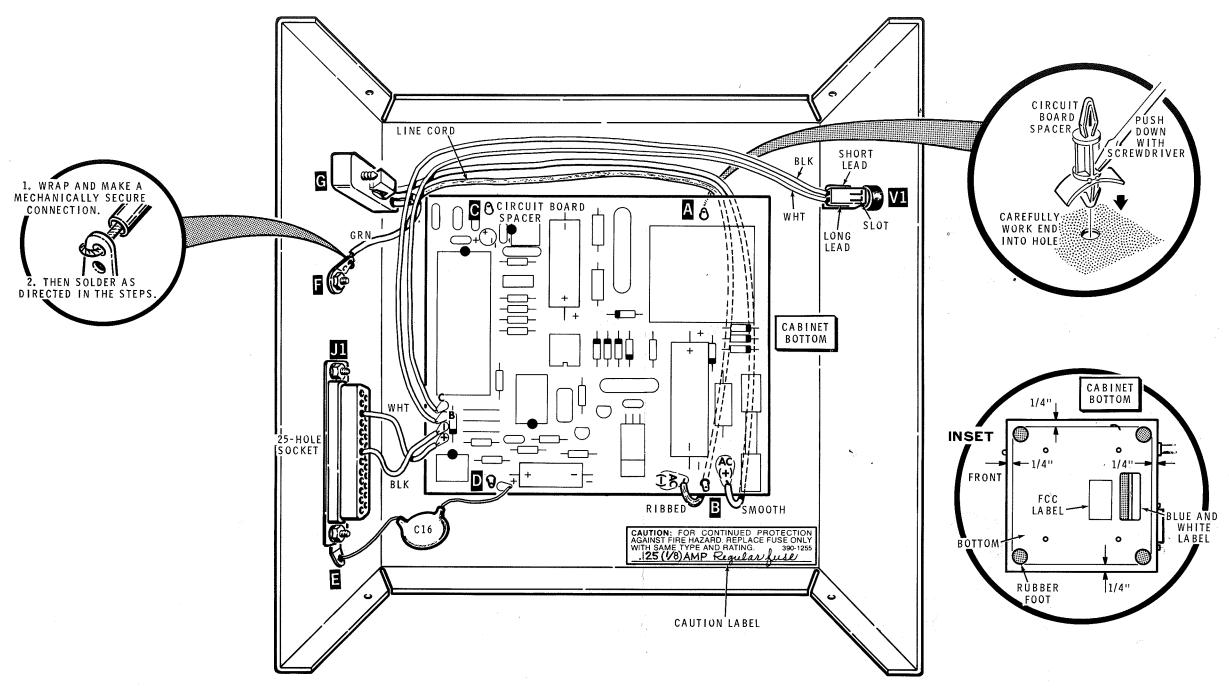
81ØΔPRINTΔTAB\$: TAB\$: TAB\$: "ΔΔ": REVV\$:

ILLUSTRATION BOOKLET





PICTORIAL 2-1



PICTORIAL 3-1

