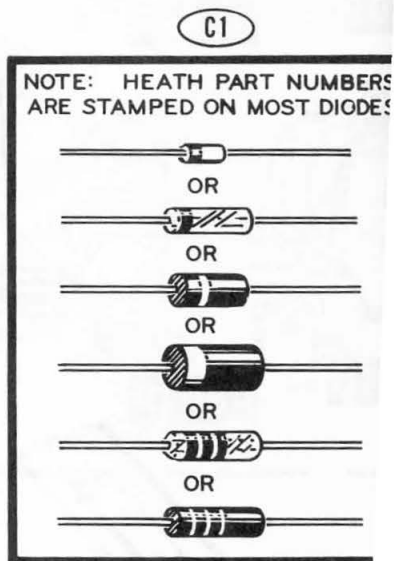
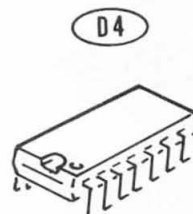
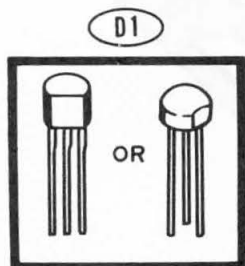
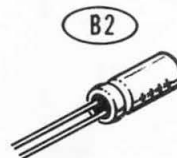
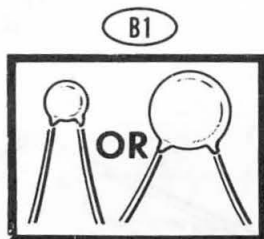
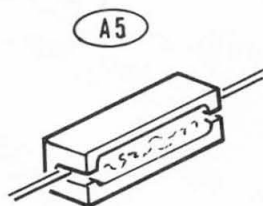
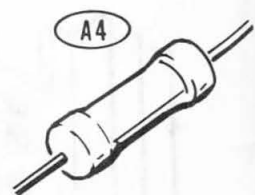
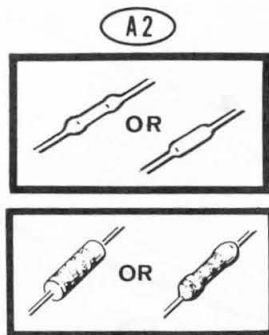
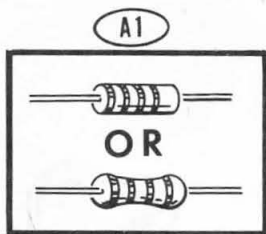


ILLUSTRAT

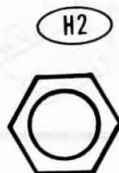
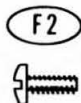
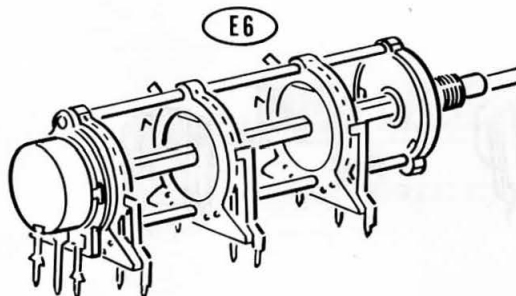
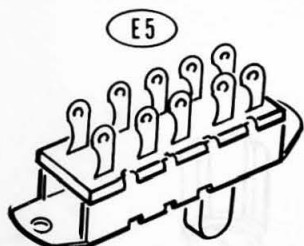
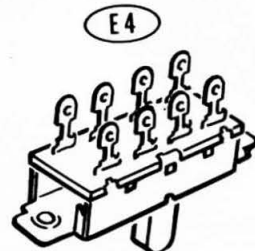
VERTICAL CIRCUIT



ATION BOOKLET

IT BOARD PARTS PICTORIAL

Part of 595-2072



BERS
ODES.

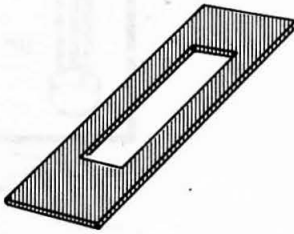
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Heath Company
All Rights Reserved

Model IO-4205

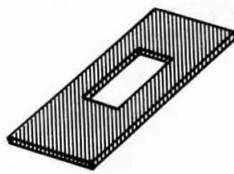
Printed in the United States of America

Vertical Circuit Board Parts

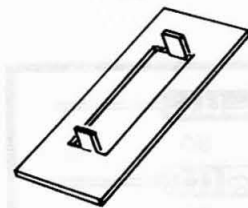
11



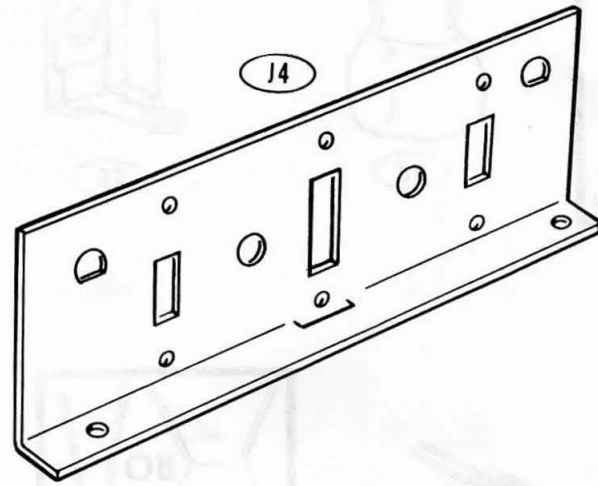
12



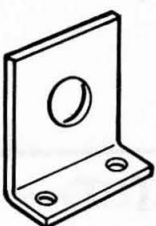
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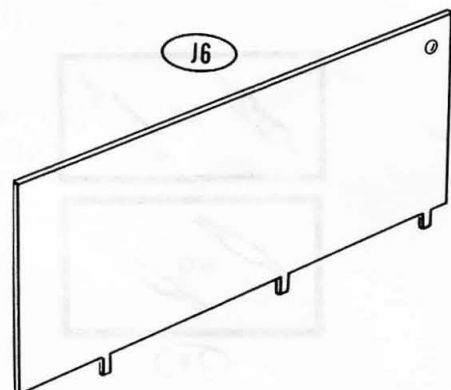
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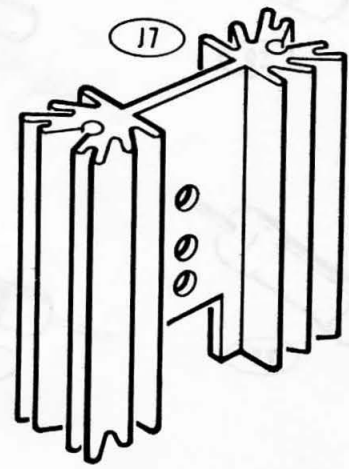
15



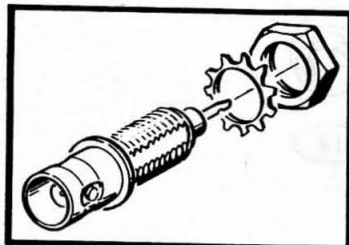
16



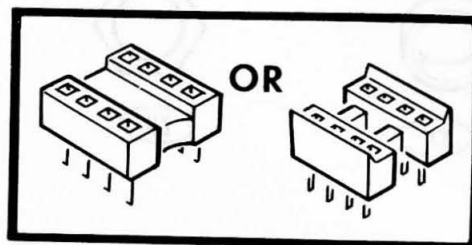
17



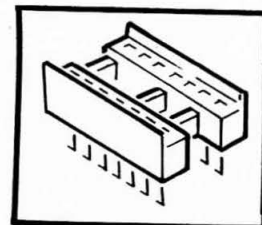
J8



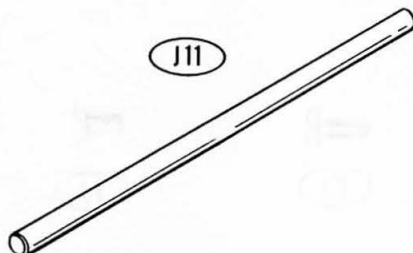
J9



J10



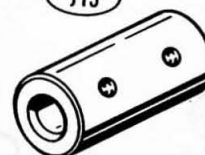
J11



J12



J13



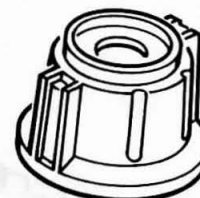
J14



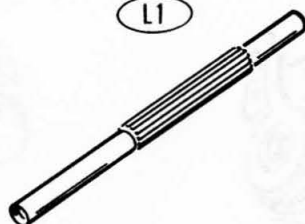
J15



J16



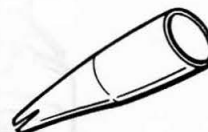
L1

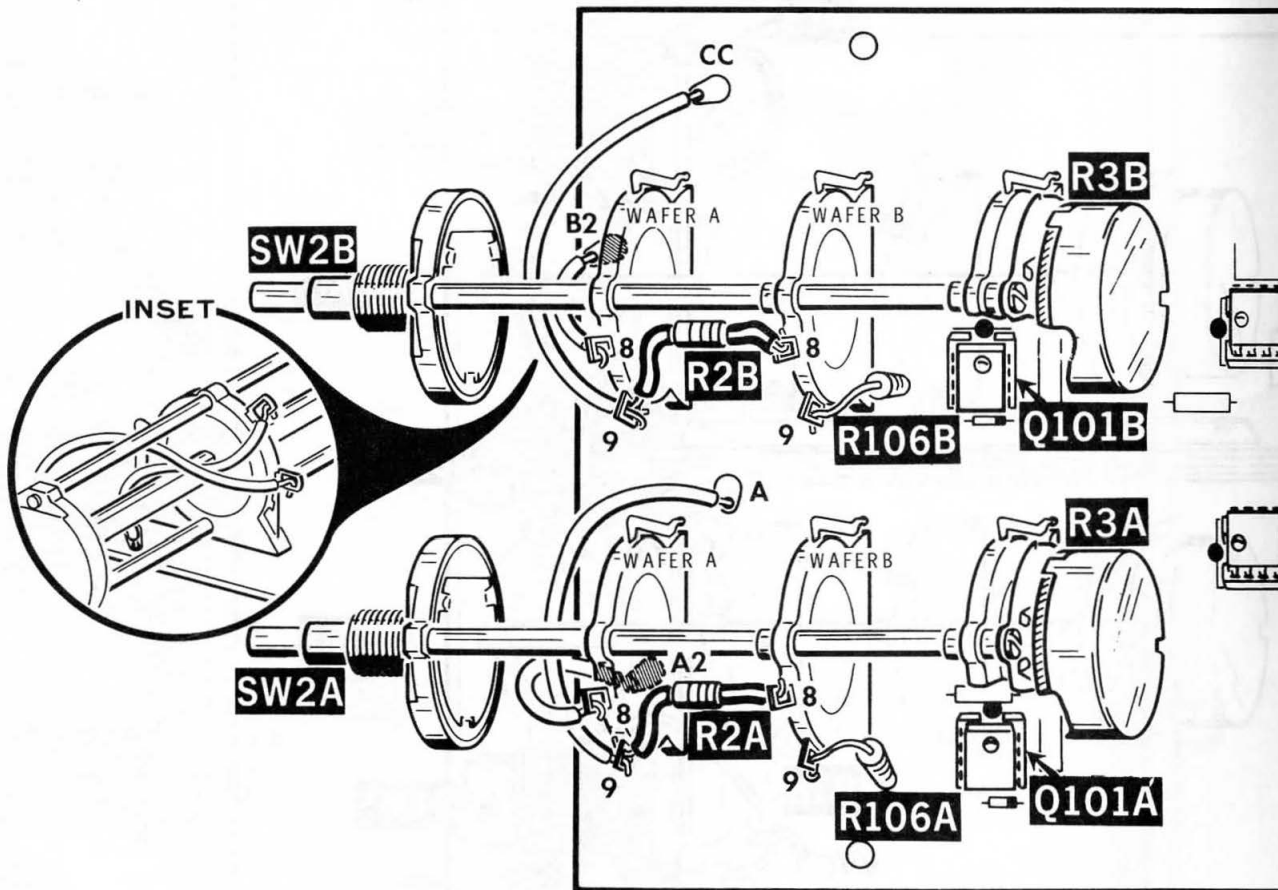


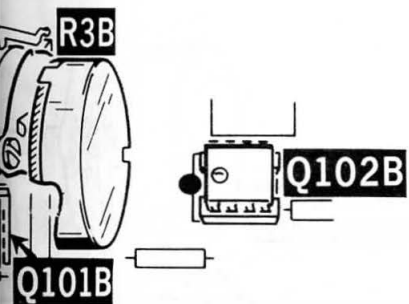
L2



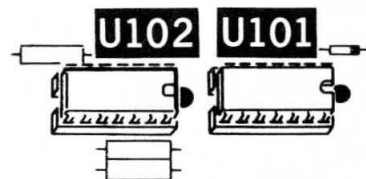
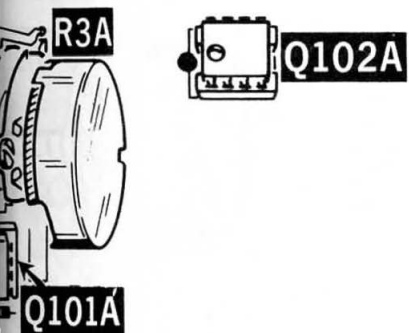
L3

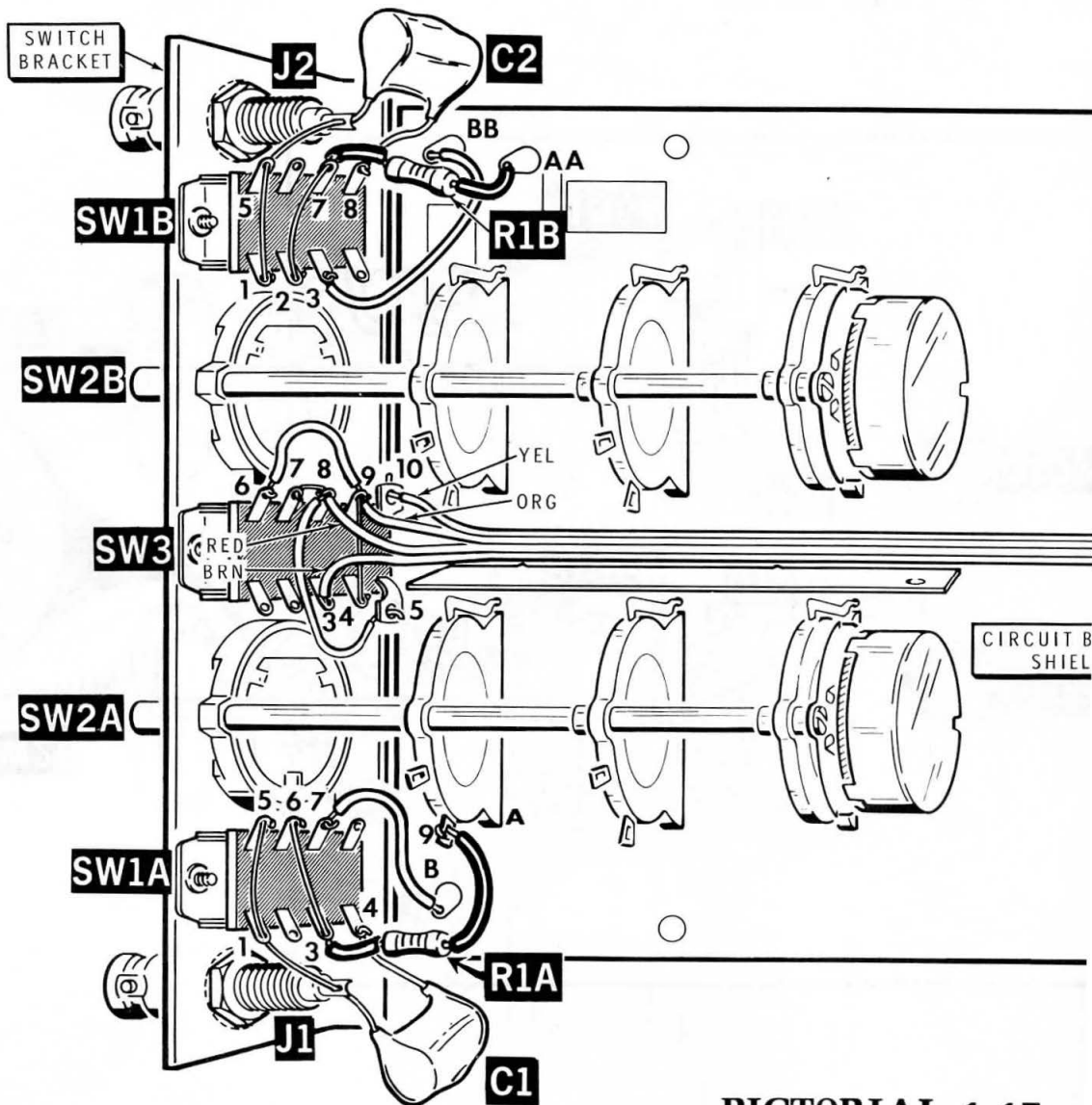
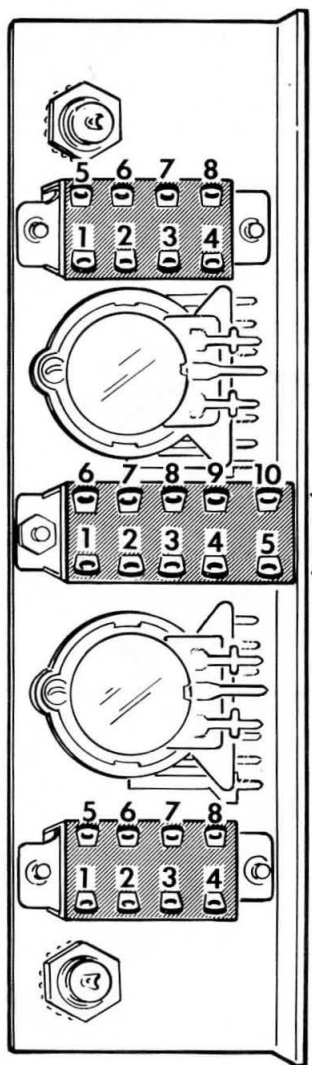




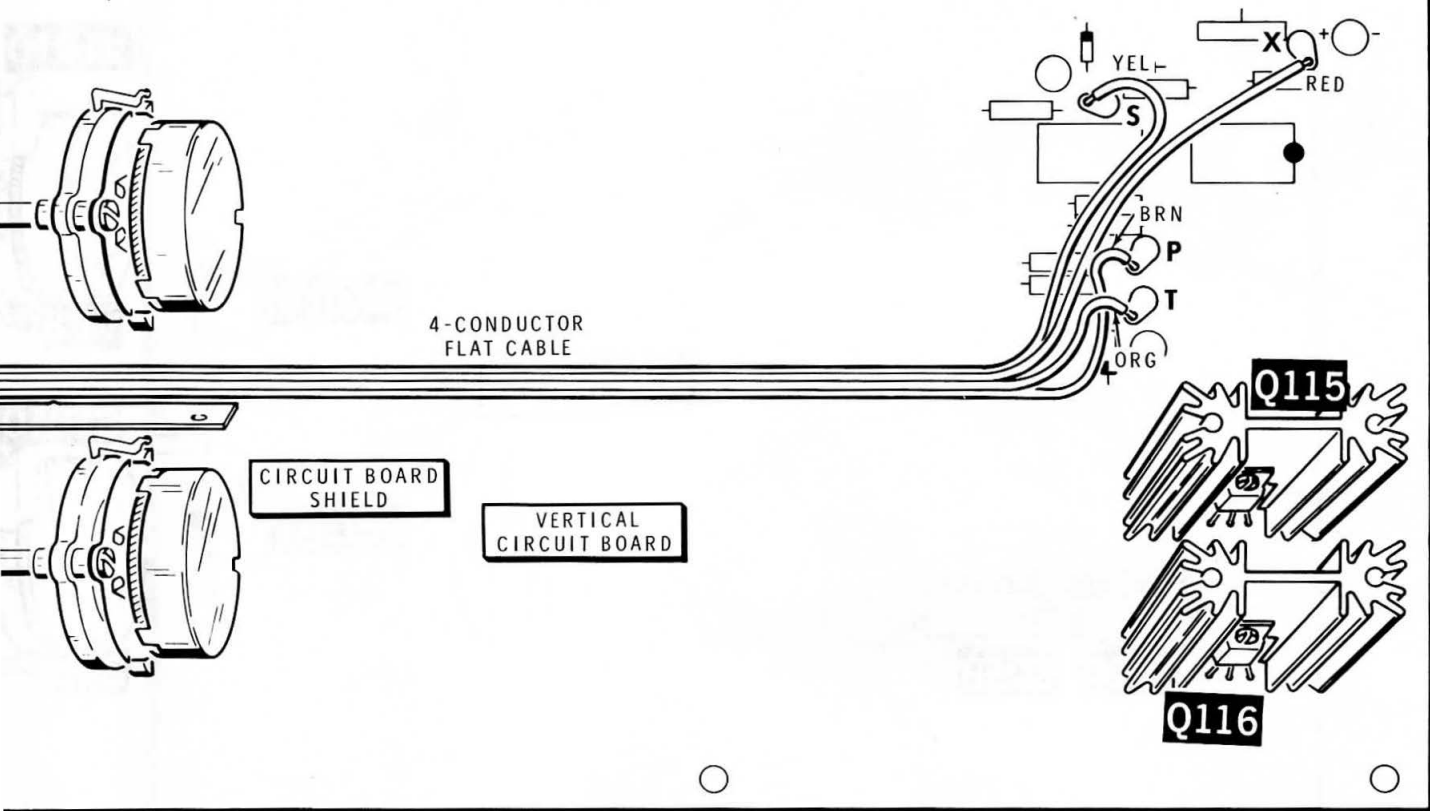


VERTICAL
CIRCUIT BOARD

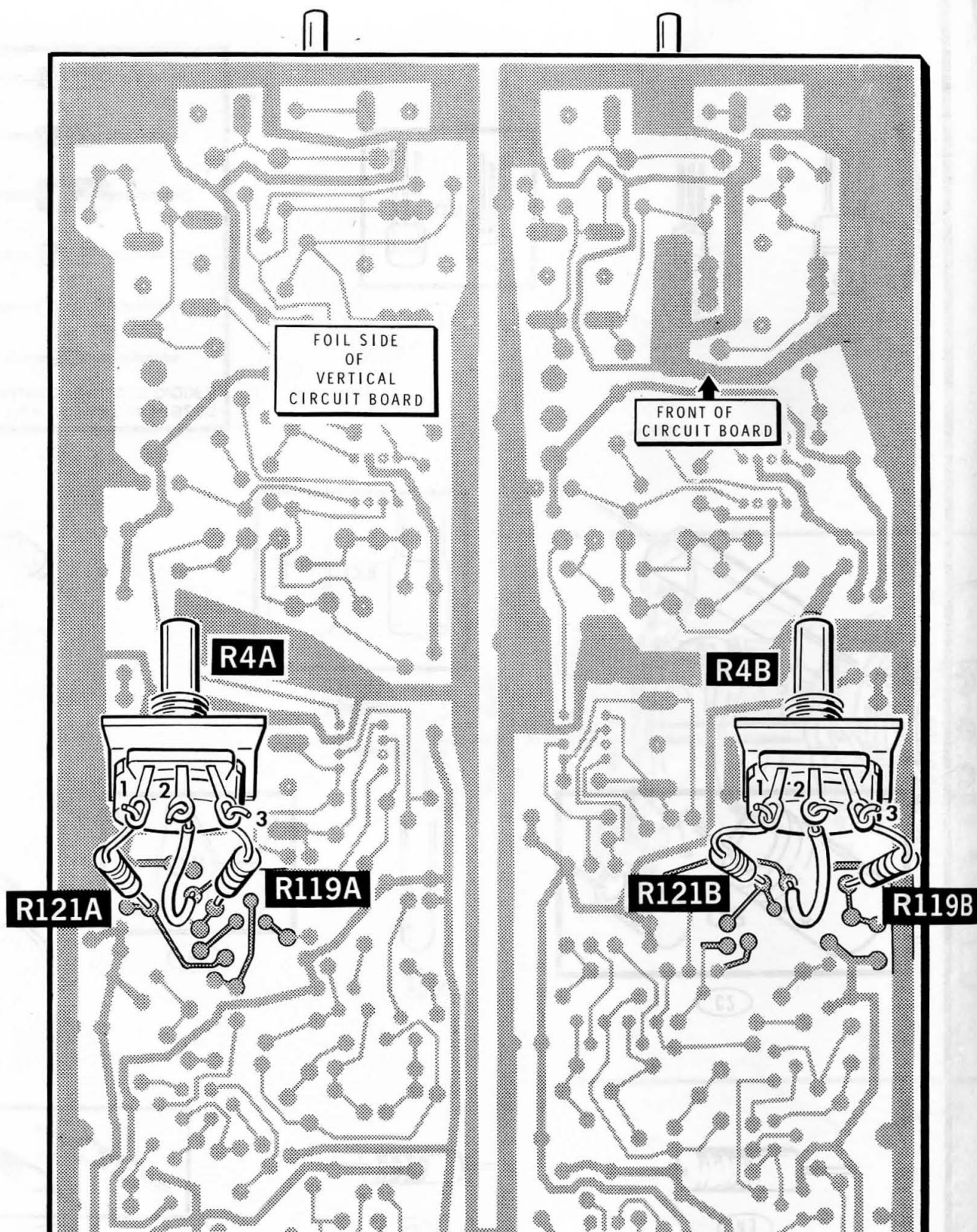




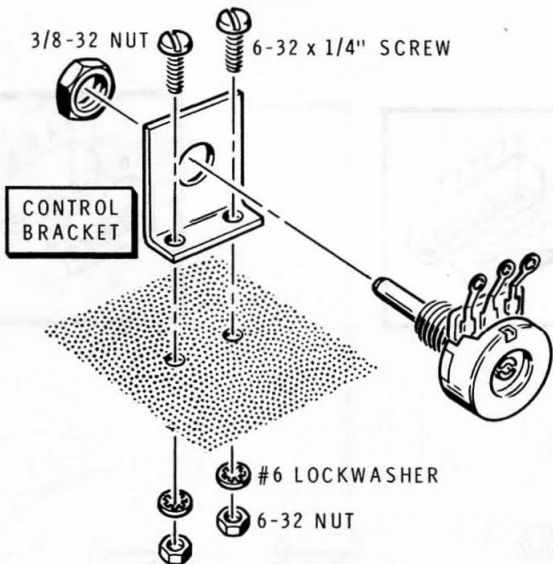
PICTORIAL 1-17



PICTORIAL 1-17



PICTORIAL 1-18

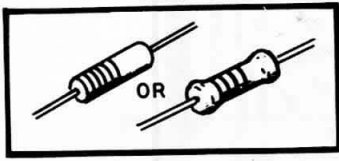


Detail 1-18A

HORIZONTAL CIRCUIT BOARD

BYCLOSING 1-18

A1



A2



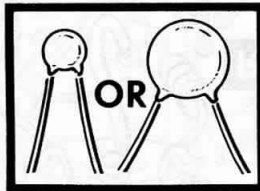
A3



A4



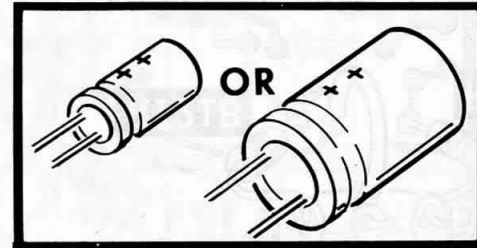
B1



C1



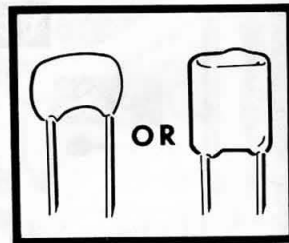
C2



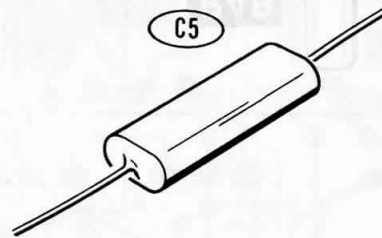
C3



C4

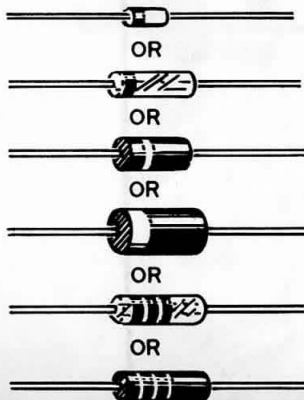


C5

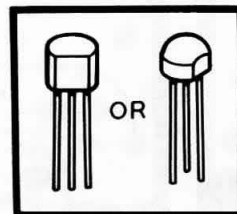


D1

NOTE: HEATH PART NUMBERS ARE STAMPED ON MOST DIODES.



E1

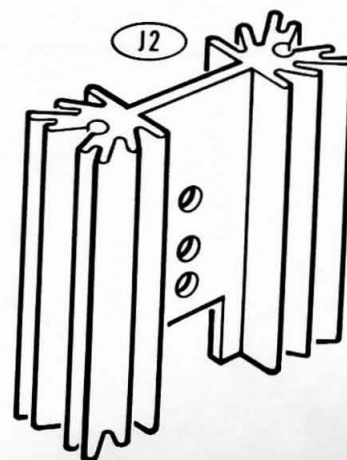
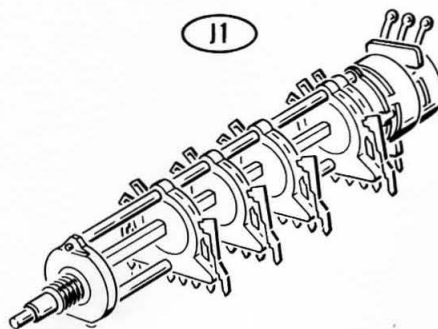
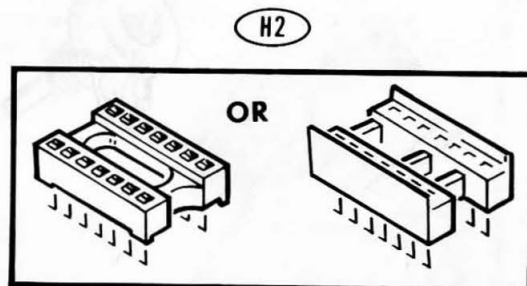
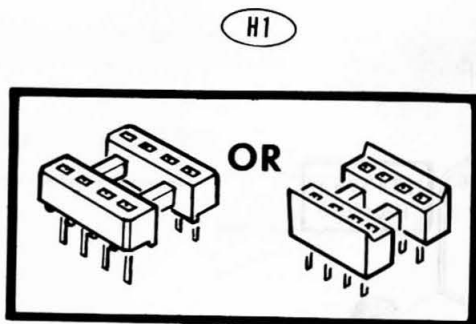
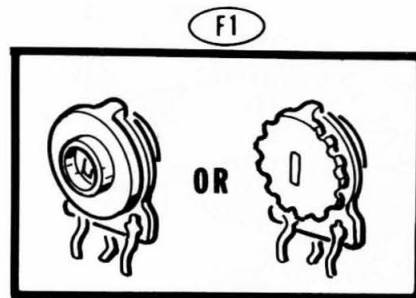
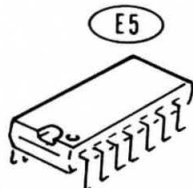


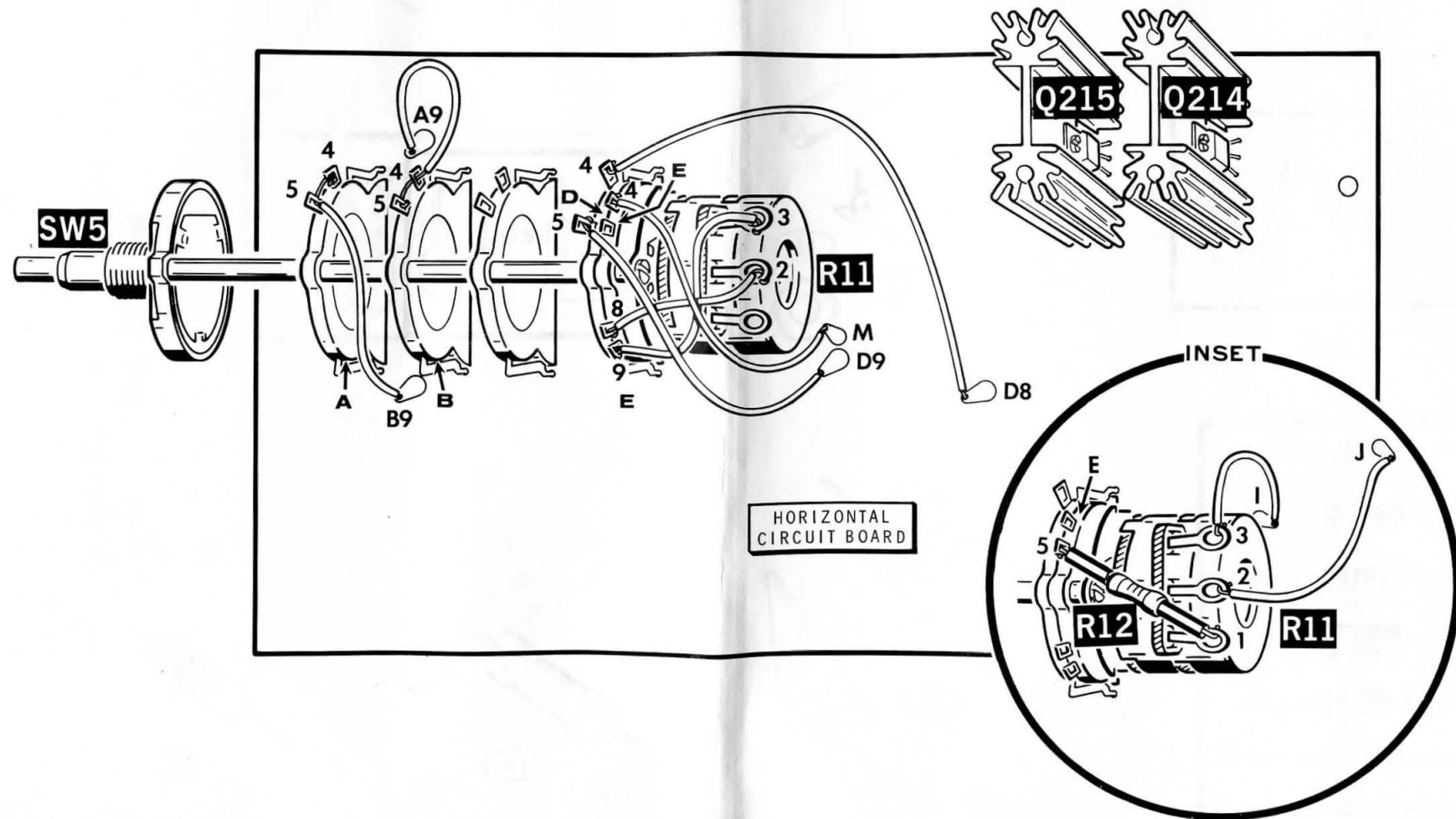
E2



E3

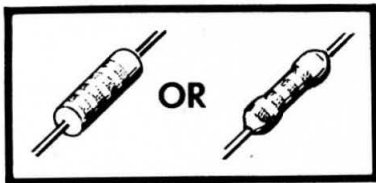






PICTORIAL 2-11

A1



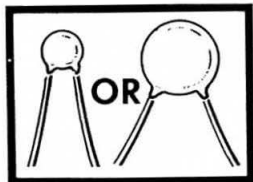
A2



A3



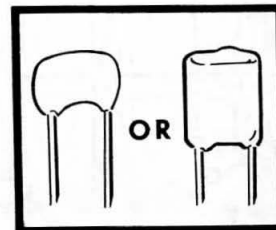
B1



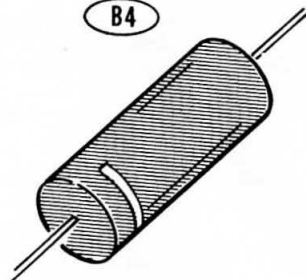
B2



B3



B4

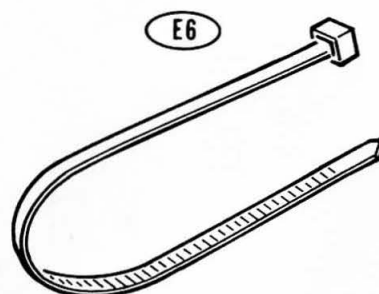
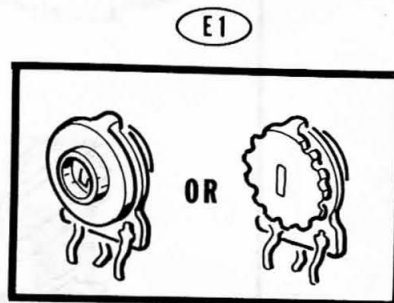
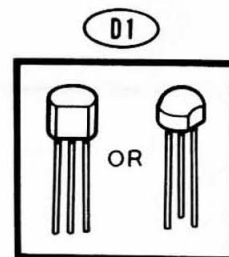
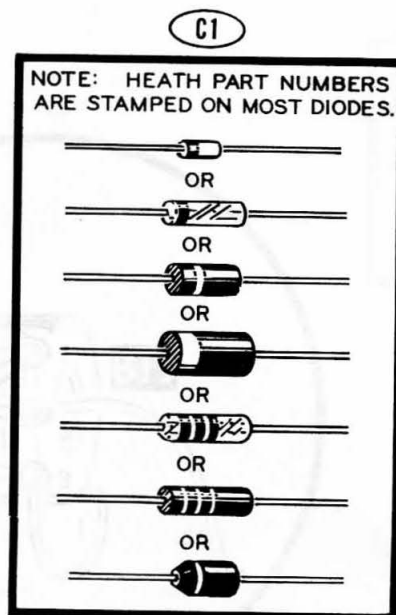
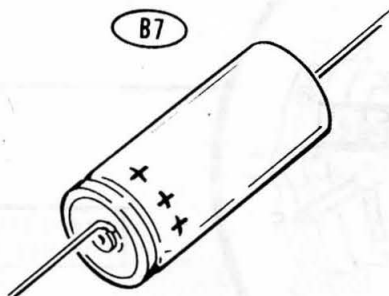


B5



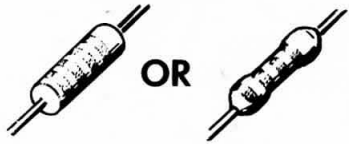
B6





CHASSIS PARTS

A1



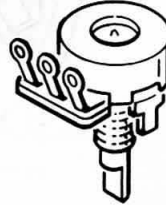
A2



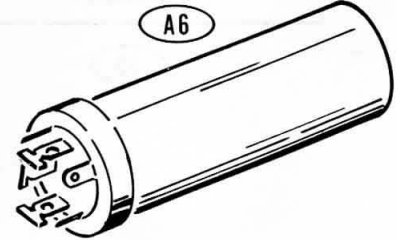
A3



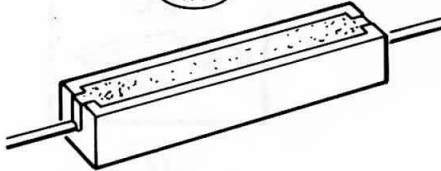
A5



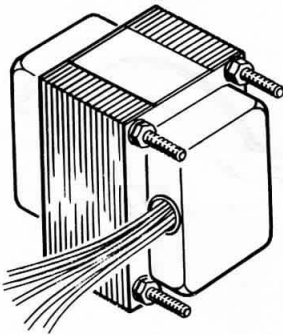
A6



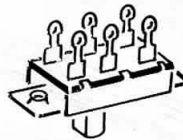
A4



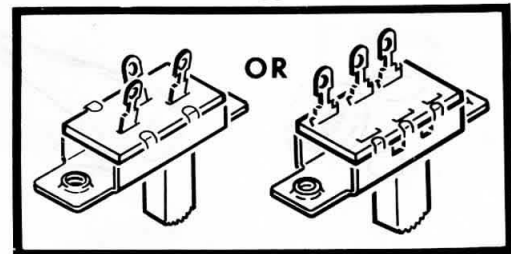
A7



A8



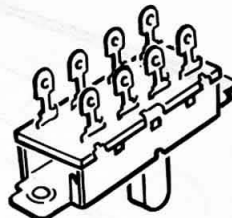
A9



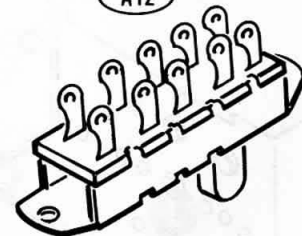
A10



A11



A12



A13



A14



B1



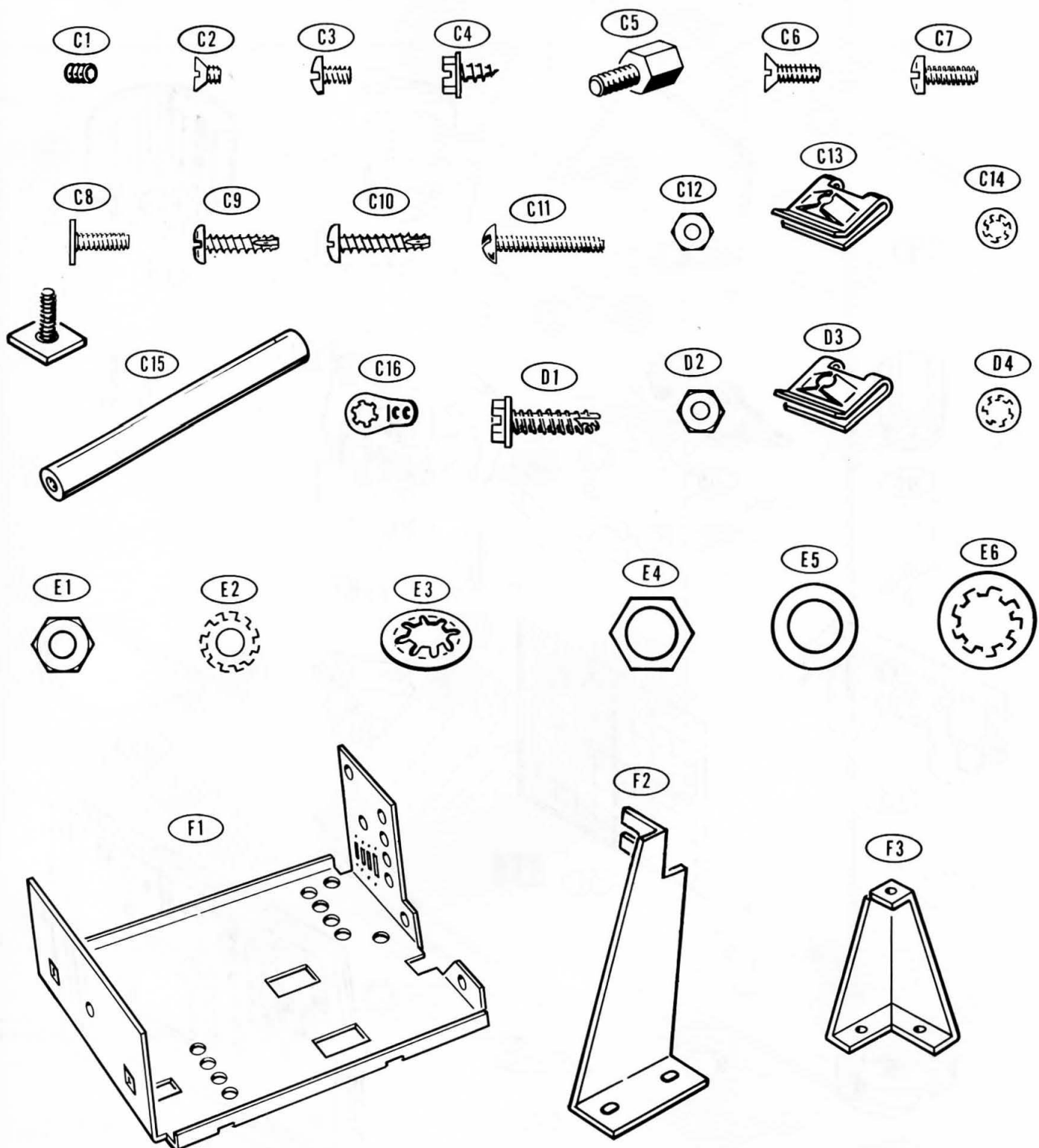
B2



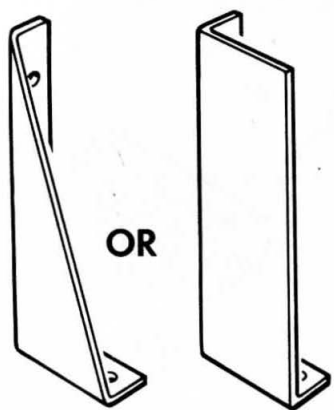
B3



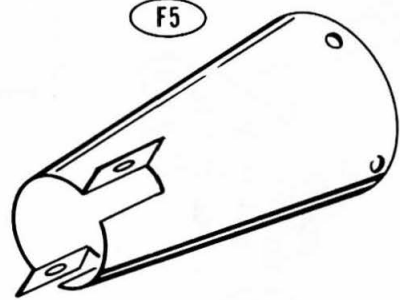
PARTS PICTORIAL



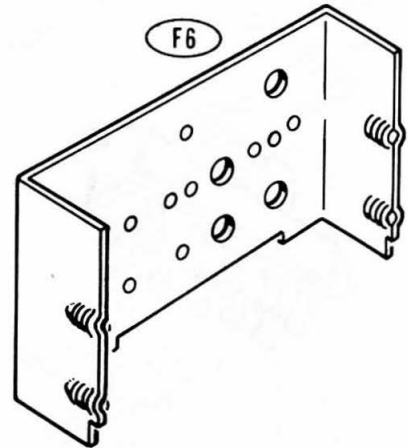
F4



F5



F6



F7



G1



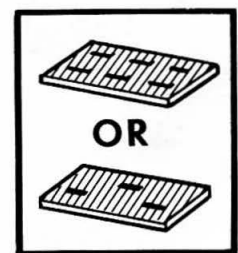
G2



G3



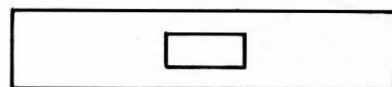
G4

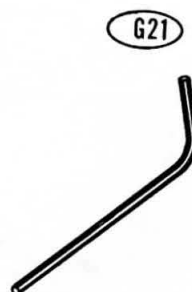
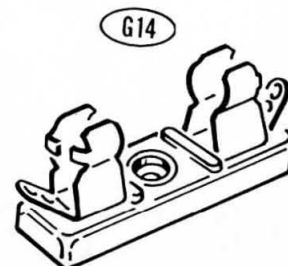
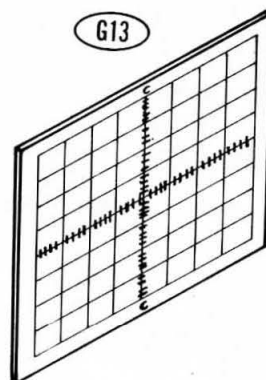
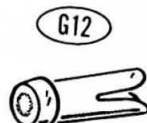
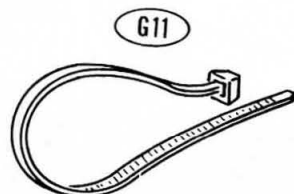
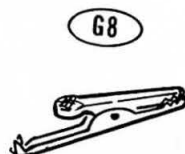
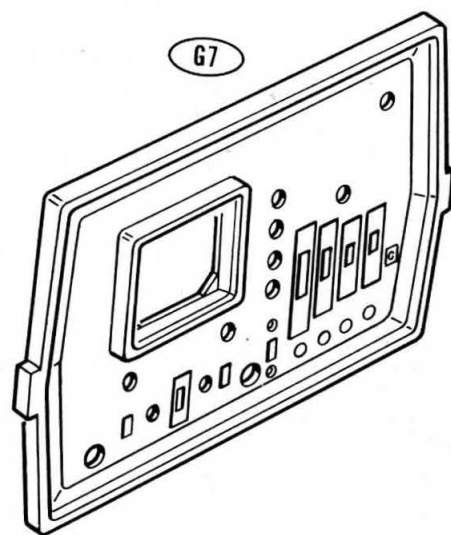


G5

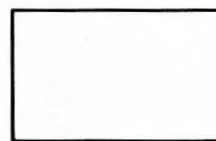
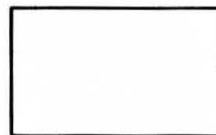


G6





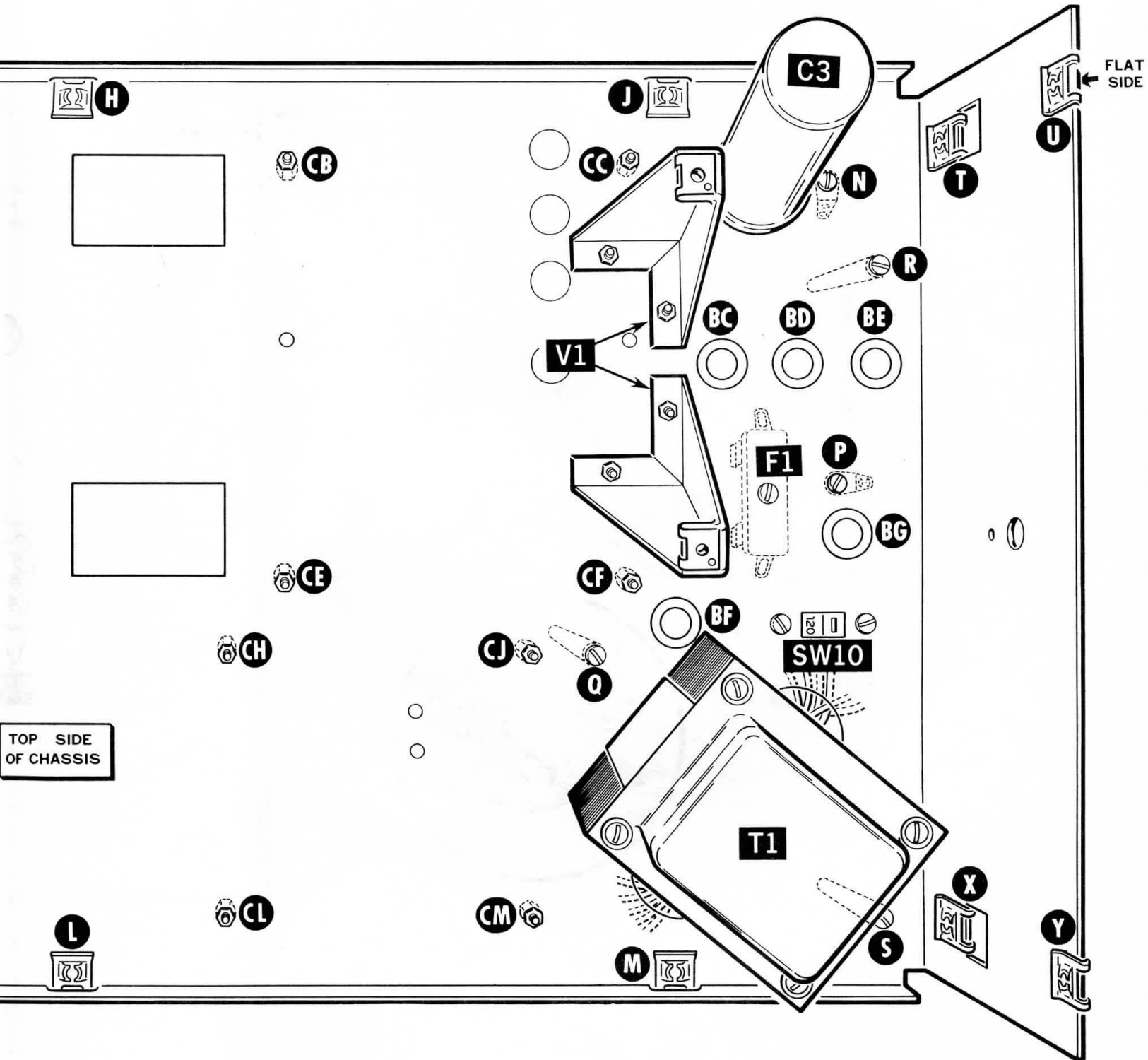
FRONT
OF CHASSIS →



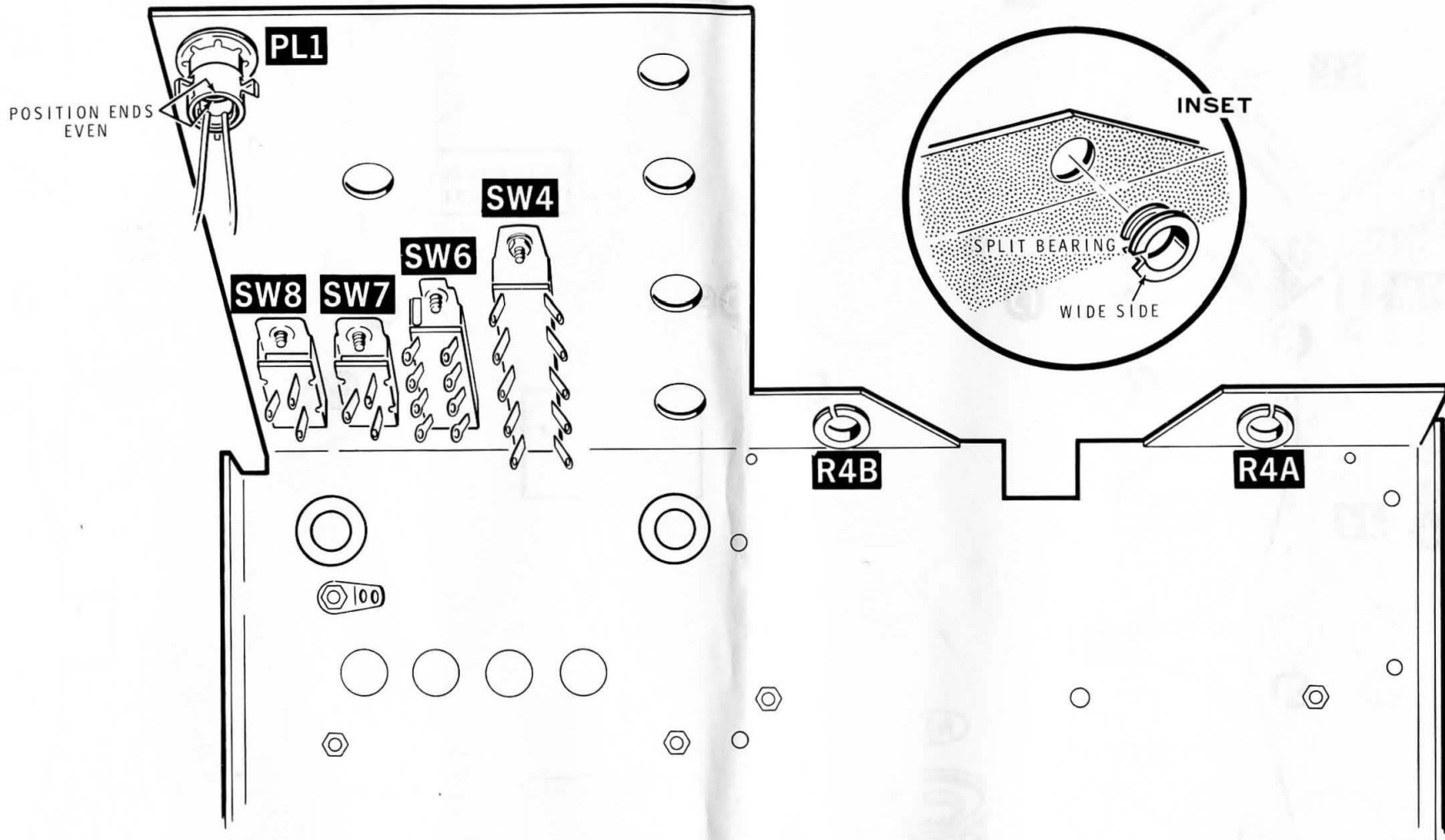
TOP SIDE
OF CHASSIS



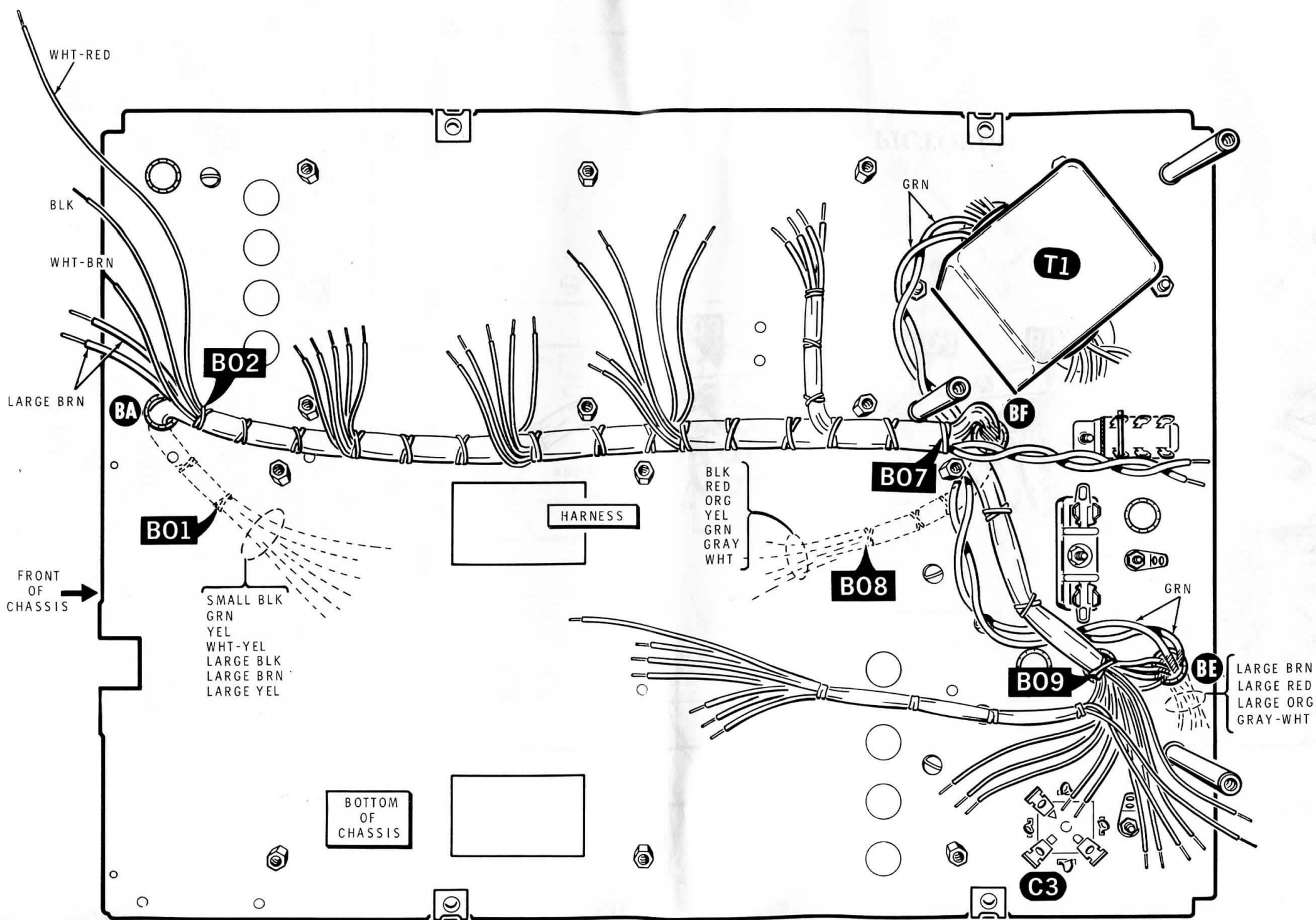
PICTORIAL 4-1



PICTORIAL 4-1



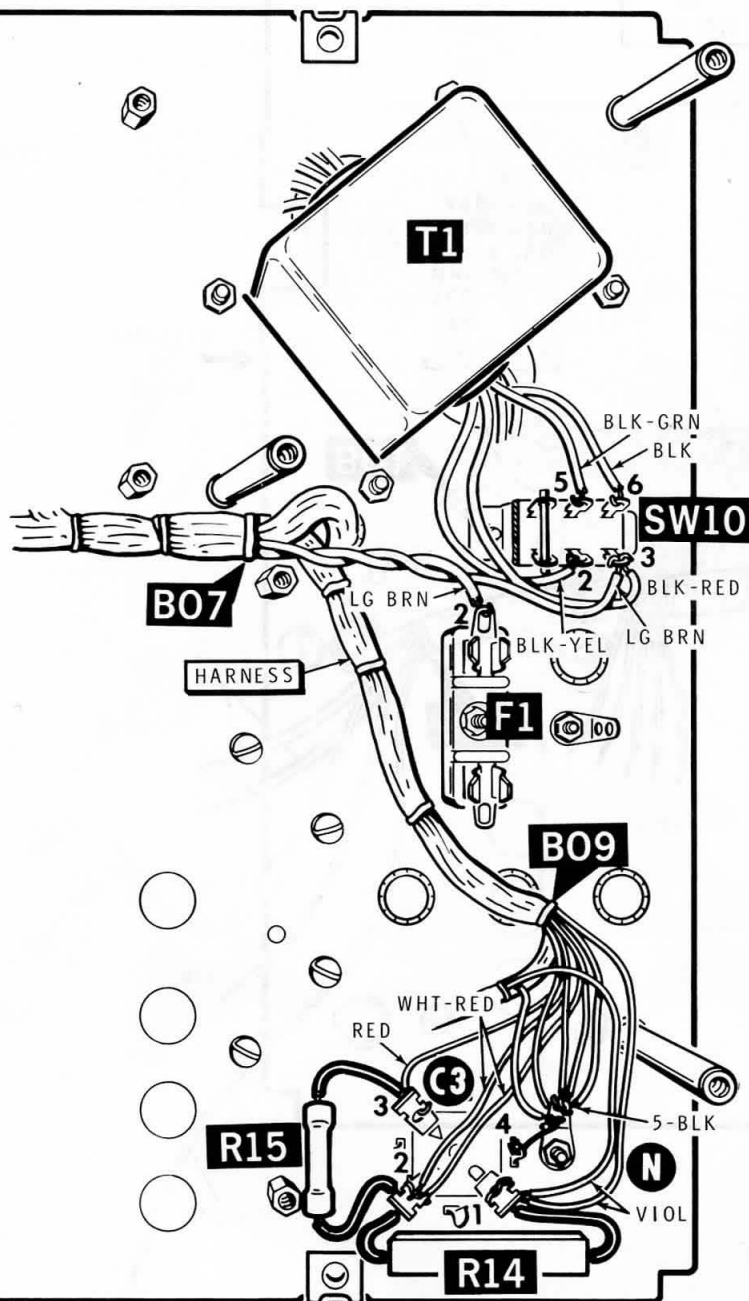
PICTORIAL 4-2



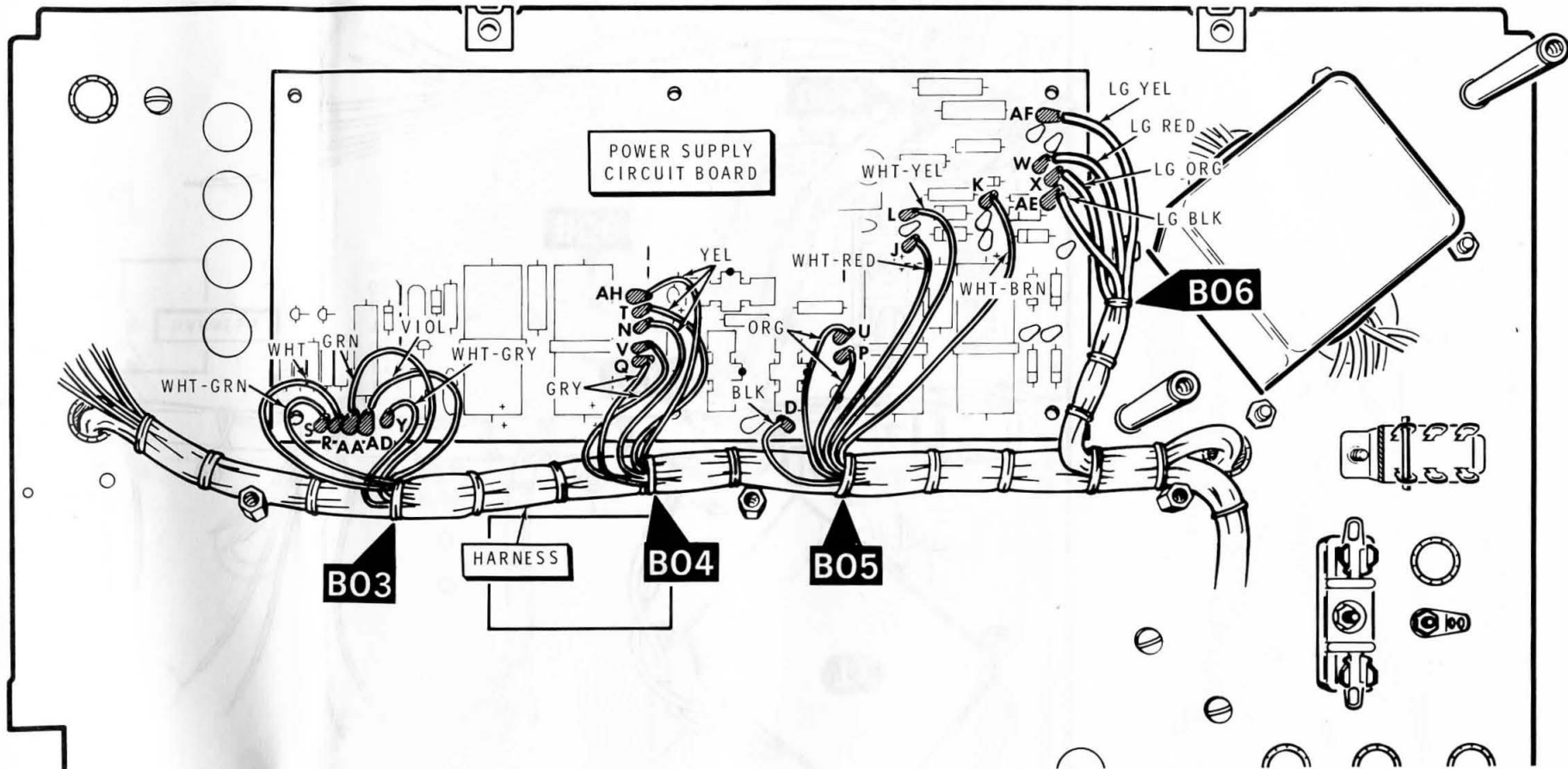
MECHANICALLY
SECURE
CONNECTION

WRAP WIRE
AROUND LUG

INSET



PICTORIAL 4-4



PICTORIAL 4-5

