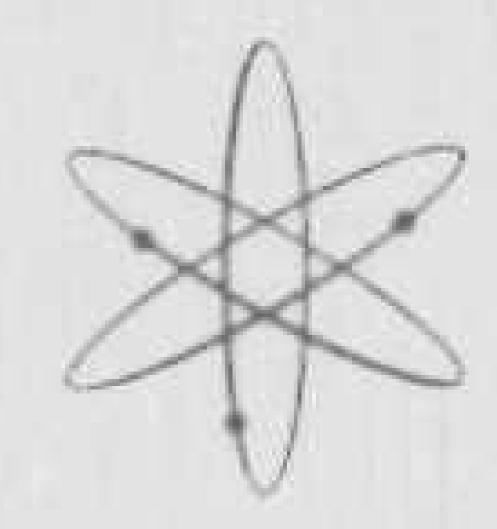


HEATHKIT OPERATION MANUAL







Copyright C1973 Heath Company

1-597-1278

Dear Customer:

The Heathkit electronic product you have purchased is one of the best performing electronic products in the world.

Piere's how we sim to keep it that way:

Your Heathkit Warranty

During your first 90 days of ownership, any parts which we find are defective, either in meterials or workmanship, will be replaced or repaired free of charge. And we'll pay shipping charges to get those parts to you - anywhere in the world.

If we determine a defective part has caused your Heathkit electronic product to need other repair, through no fault of yours, we will service it free — at the factory, at any retail Heathkit Electronic Center, or through any of our authorized overseas distributors.

This protection is exclusively yours as the original purchaser. Naturally, it doesn't cover damage by use of exid-core solder, incorrect assembly, misuse, fire, flood or acts of God. But, it does insure the performance of your Hesthkit electronic product anywhere in the world — for most any other reason.

After-Warranty Service

What happens after warranty? We won't let you down, if your Heathkit electronic product needs repairs or you need a part, just write or cell the factory, your neems retail Heathkit Electronic Center, or any Heath authorized oversess distributor. We maintain an inventory of replacement parts for each Heathkit model at most locations — even for many models that no longer appear in our current product line-up. Repair service and technical consultation are available through all locations.

We hope you'll never need our repair or replacement services, but it's nice to know you're protected anyway -

SIPPER PROPERTY OF THE PROPERT

Sincerely,

HEATH COMPANY Benton Harbor, Michigan 49022

Operation Manual for the



MODEL IC-2108

ELECTRONIC DESK-TOP

CALCULATOR



HEATH COMPANY
BENTON HARBOR, MICHIGAN 49022



TABLE OF CONTENTS

Introduction	Si Si Si Si	el del de	55.450				Æ	*	+	(m)	*	×	×		(9)		(0)	•)		*	ķ.	ŧ	×	*	. 3
Operating Feat	ures .					*	*	*	*		*	*								*		2	+	4	. 4
Operating Proc	edure					- 27	7.	1/4					0.0						10	2	2	1			. 6
Chart #1	- Addit	tion	20				9	÷			8		14												. 7
Chart #2																									
Chart #3																									
Chart #4																									
Chart #5																									
Chart #6																									
Chart #7																									
Chart #8																									
Chart #8																									
Chart #9																									
Chart #9																									
Chart #1																									
Operating Cons	ideratio	ns .	8 8						*		*		7.0	×				*	*	*	*	*		×	17
Typical Uses				9	•		(4)	*	(8)									*		*		*		3	19
Fixed Decimal				*					*		ř				,		* 5				*		*	*	21
Reference Tabl	es .																	*							22

INTRODUCTION

This Manual explains the basic operation of your Calculator. Take a few minutes to read the features and procedures so you will become familiar with your unit.

You can quickly and accurately add, subtract, multiply, and divide in an easy straightforward way. In fact you may soon use your Calculator for problems in areas you did not originally consider. Common examples and tables are provided for quick reference as you need them.



OPERATING FEATURES

Figure 1 points out the operating features of the Calculator. Each feature is described below:

- 1. POWER SWITCH Turns the Calculator on and off.
- 8-DIGIT READOUT Displays the numbers in the calculation process.
 Each digit section is capable of displaying numbers 0 through 9 and a decimal point.
- NEGATIVE NUMBER INDICATOR Lights (-) to indicate a negative number.
- OVERRANGE INDICATOR Lights when the whole-number capacity of the Calculator has been exceeded. See the chart on Page 18.
- DECIMAL POINT Indicates the location of the decimal point in the number shown on the READOUT.
- 6. DECIMAL POINT SWITCH Selects either a fixed or a floating decimal point position in the readout. The fixed position is determined when you wire the unit. The (floating) position permits the unit to automatically place the decimal point where it will include the most significant numbers. Refer to Page 21 in this Manual for further information on fixed decimal point operation.

- (K) CONSTANT SWITCH This switch saves steps in multiplication or division where a constant number is being used, by not requiring that the constant number be entered each time. (See Pages 10 and 11.)
- (C) CLEAR KEY Push this key to clear all numbers in the Calculator and reset it to zero.
- (C_D) CLEAR DISPLAY KEY Push this key to clear an incorrect key entry so the correct number or function can be entered. The C_D key will not disturb the result of an operation in storage or shown on the readout.
- NUMBER ENTRY KEYBOARD Use these keys to enter numbers into the Calculator.
- (-) SUBTRACTION KEY Push this key before you enter a number to be subtracted from an existing number in the Calculator.
- (÷) DIVISION KEY Push this key before you enter a number to be divided into an existing number in the Calculator.
- (+) ADDITION KEY Push this key before you enter a number to be added to an existing number in the Calculator.
- (X) MULTIPLICATION KEY Push this key before you enter a number to be multiplied by an existing number in the Calculator.
- (=) EQUALS (TOTAL) KEY Push this key to terminate a calculation and see the resulting answer on the READOUT.

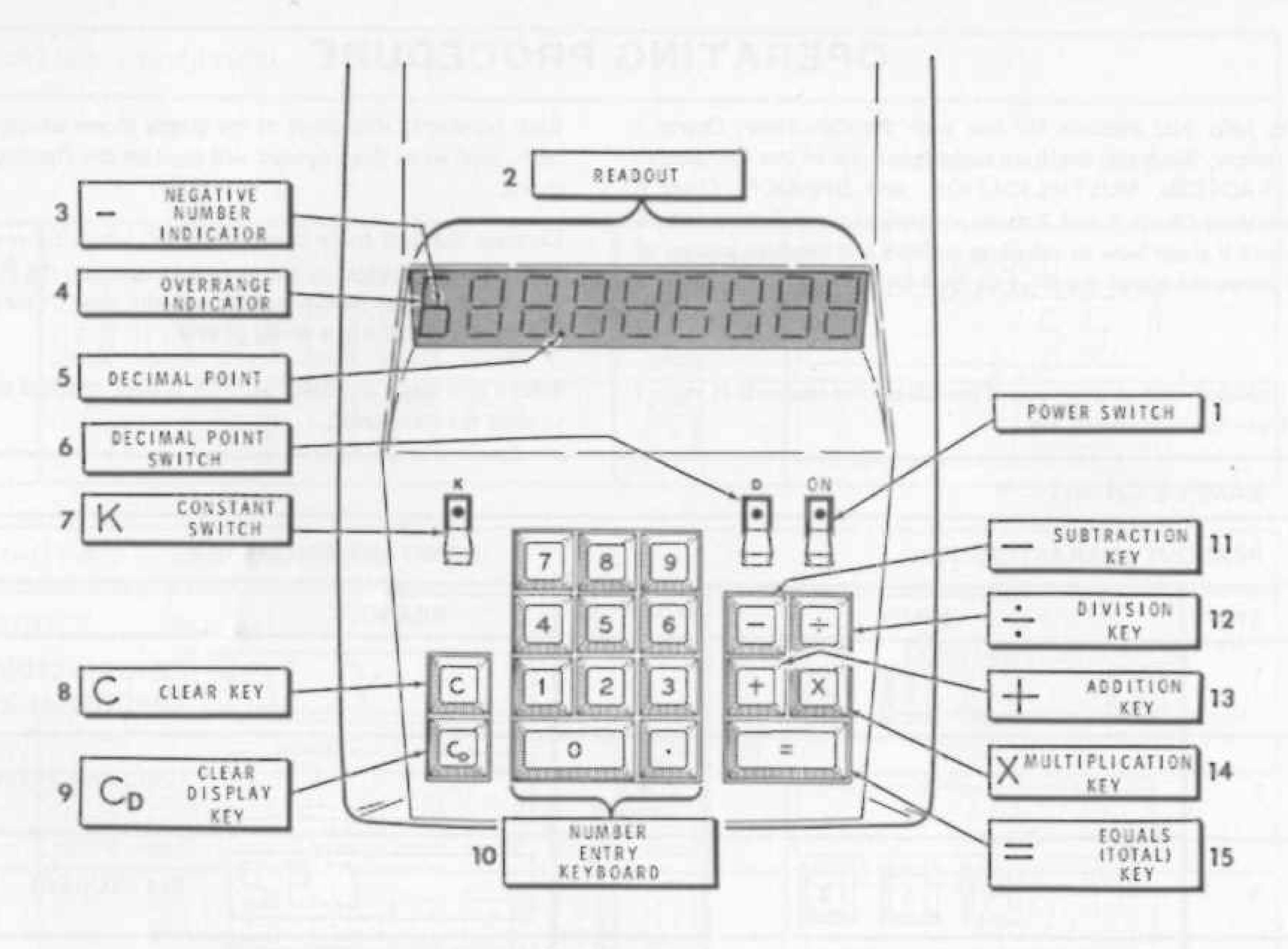


Figure 1



OPERATING PROCEDURE

Charts are given to help you become familiar with the Calculator. Charts 1 through 4, which follow, illustrate the four basic functions of the Calculator: ADDITION, SUBTRACTION, MULTIPLICATION, and DIVISION. Chart 5 shows mixed calculations; Charts 6 and 7 show multiplication and division by a constant; Charts 8 and 9 show how to calculate positive and negative powers of numbers; Chart 10 shows the use of the (C_D) CLEAR DISPLAY.

Each numbered step (line) of the Charts shows which input and function keys to push, and what the readout will be. Use the floating decimal mode for all the charts.

Connect the unit to an appropriate AC power source. This applies some power to the circuit to give instant-on operation when the Power switch is turned on. If the unit has been disconnected for some time, it may take up to 30 seconds for the display to light in a dimly lit area.

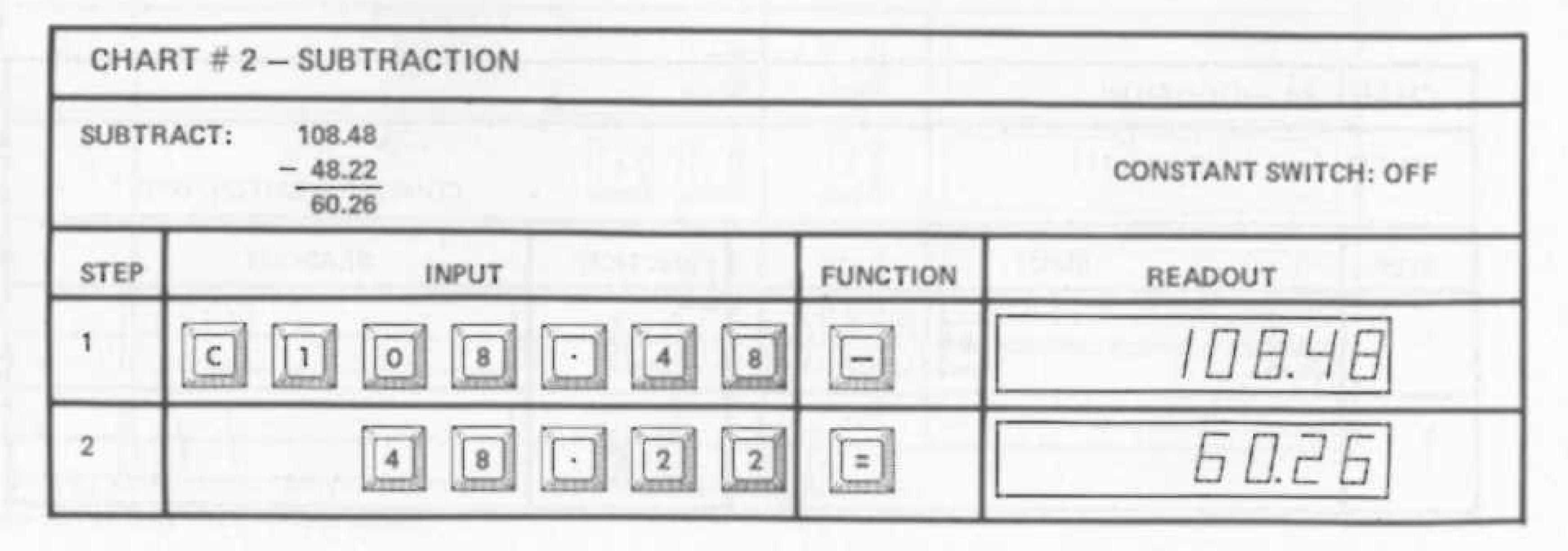
A sample chart is included first to show actual readouts. The readouts in steps 1 and 3 are omitted from the function charts.

Before you begin any calculation, it is good practice to push the (C) CLEAR key to clear the Calculator.

SAMP	LE CHAR	T			
READ	OUT CHAR	ACTERISTICS		CONSTANT SWITCH: O	FF
STEP		INPUT	FUNCTION	READOUT	
1				[]. []	ZERO PRECEDES FRACTIONAL NUMBERS
2				[]. [].	(DECIMAL FLOATS)
3				[].52	(0.1 STORED)
4				D.E.2	



CHAR	T#1-ADDITION		
ADD:	155.1 + 25.3 180.4		CONSTANT SWITCH: OFF
STEP	INPUT	FUNCTION	READOUT
1			155.1
2			180.4





CHAR	T #3 MULI	IPLICATION		
MULTI	PLY:	225 x 3 675		CONSTANT SWITCH: OFF
STEP		INPUT	FUNCTION	READOUT
1				225
2				E75

CHAR	T#4 - DIVIS	ION		
DIVIDE	444 -	4 == 111		CONSTANT SWITCH: OFF
STEP		INPUT	FUNCTION	READOUT
1				444
2				111

	- MIXED CALCULATIONS IN SERIES		
DIVIDEINS	RACT, ADD, MULTIPLY, AND ERIES: + 12) x 8 = 84	C	ONSTANT SWITCH: OFF
STEP	INPUT	FUNCTION	READOUT
1			15.
2			35
3	5		30
4			42
5			335
			BH

^{*}NOTE: Addition and subtraction inside of the parenthesis must be done before the rest of the problem is worked out.



	= X 3		CONSTANT SWITCH: K
STEP	INPUT	FUNCTION	READOUT
			2
2	* 3		E_{-}
3	8		24.
4			[] []
5			



CHART #7 - DIVIDING BY A CONSTANT WHERE CONSTANT K = +4 CONSTANT SWITCH: K 12 K = 3 20 K = 5 28 K = 7 FUNCTION STEP INPUT READOUT *NOTE THAT THE CONSTANT IS THE SECOND NUMBER ENTERED.



RAISE	8 TO ITS FOURTH POWER: x 8 x 8 x 8 = 4096	IOAPOVEN		CONSTANT SWITCH: OFF
STEP	INPUT		FUNCTION	READOUT
1	C	8		H
2		8		E = E = E = E = E = E = E = E = E = E =
3		8		5/2
4		8		4095.



	x 8 x 8 = 4096			CONSTANT SWITCH: ON
STEP	INPUT		FUNCTION	READOUT
1		8		E.
2				E_{1}
3				5 12
4				405.



CHART #9 - CALCULATING NEGATIVE POWERS OF NUMBERS

CALCULATE: THE NEGATIVE FOURTH POWER OF 2:

CONSTANT SWITCH: OFF

$$2^{-4} = \frac{1}{2^4} = \frac{1}{2 \times 2 \times 2 \times 2} = 1 \div 2 \div 2 \div 2 \div 2 = .0625$$

STEP	INPUT		FUNCTION	READOUT
1				
2				[].5]
3		2		0.25
4				[[]. [] 5]
5		[2]		0.05



= .015625	TE: 1 X 5 (ON DISPLAY)		CONSTANT SWITCH: ON
STEP	INPUT	FUNCTION	READOUT
1			0.015625
2			
3			E = E = H
	É		



CHAR	T#10 - USING THE CD KE	Y TO REMOVE	AN ERRONE	EOUS INPUT
MULT IN SEF	IPLY, SUBTRACT, AND DIVIDE RIES: * (6 x 10) - 21		CONSTANT SWITCH: OFF	
STEP	INPUT		FUNCTION	READOUT
1		6		E
2				EI
3	ERROR			- 20.
4	CLEAR DISPLAY			<i>E.D.</i>
5				39.
6		3]		13.

^{*}NOTE: The multiplication inside the parenthesis must be completed before the rest of the problem is worked out.

^{**}NOTE: Function reentered only for subtraction.



OPERATING CONSIDERATIONS

OPERATING TEMPERATURE

The solid-state devices in the Calculator are designed to operate normally at temperatures between 10 and 40 degrees Centigrade (50 to 104 degrees Fahrenheit). If you operate the calculator in temperatures outside of this range, you may encounter inaccurate operation.

NEGATIVE NUMBERS

Negative numbers can be used in any calculations. To establish a negative number, push the (-) key immediately before you enter the number.

DECIMAL PLACES

The location of the decimal point in the answer is set by the DECIMAL POINT switch. For example, with a DECIMAL POINT setting of 0, both of the following additions would be shown on the readout as 33.

	(A)		(B)
	16		16.5963
(+)	17	(+)	17.1024
	33		33.6987

To see the full answer for addition (B), you would have to use the F (floating) setting.

In calculations where the answer, including any numbers to the right of the decimal point, exceeds eight digits, only the first eight digits of the answer will be displayed. For example, in the following addition with a DECIMAL POINT setting of 3, the READOUT would show the answer as 14206.650. If this same problem were worked out with a decimal point setting of 4, the answer would still be the same since the Calculator will not cut off the "1" at the left (most significant number) to display the "6" at the right (least significant number).

With a floating DECIMAL POINT setting, only the last significant digit (within the 8-digit capacity of the Calculator) to the right of the decimal point is shown. Since "5" is the last significant digit in the answer to the addition above, the answer displayed would be 14206.65.

A characteristic of the Calculator is that any fractional number is always preceded by 0 (zero) or a whole number. This characteristic limits the input and readout capacity of the Calculator to seven digits to the right of the decimal point.



OVERRANGE

The OVERRANGE INDICATOR at the left end of the READOUT will light when the whole-number interim or final answer to a calculation is beyond the 8-digit capacity of the Calculator. In an overrange condition, the part of the answer shown will be correct, but the decimal point will be eight places to the left of its correct location and the part of the answer beyond eight digits will not be shown.

To eliminate an overrange condition you must press the (C) CLEAR key.

OVERRA	NGE INDICA	ATIONS CHART	
EXCESS	INITIAL	RESULT OF OPERATION	COMBINATION ENTRY AND OPERATION
Positive	E		
Negative	E		5

CAUTION: As a general rule, any figure that appears in the overrange condition indicates the possibility of an error even though the display is correct.

ENDING A CALCULATION

When you have completed all inputs for a calculation, push the (=) EQUALS key. This displays the answer and prepares the Calculator for entry of the first number of the next calculation without having to push the (C) CLEAR key.

SUBTOTALING

In series calculations, you can push the (=) EQUALS key to display a subtotal. To continue with the calculation, you must push a function key (+, -, x, or ÷) before entering the next number.



TYPICAL USES

PERCENT OF A NUMBER

Just as a penny is one one-hundredth of a dollar, one percent is one one-hundredth of a unit. Therefore just as a penny (\$0.01) times one hundred equals one dollar, one hundred times one percent equals one unit (100%). Divide one percent by one hundred and the result is the decimal equivalent.

Example:

 $1\% \div 100\% = 0.01$

A 4% (.04) sales tax on a five dollar purchase would be .04 times the purchase price.

Example: \$5.00 x .04 = \$0.20 sales tax

The total amount of a five dollar purchase, including the tax would be \$5.00 x 1.04 (one times five dollars plus .04 times five dollars).

Example: \$5.00 x 1.04 = \$5.20 total amount

THE PERCENT ONE NUMBER IS OF ANOTHER NUMBER

A \$5.50 increase on a \$110 item.

Example: \$5.50 ÷ \$110 = 0.05

.05 x 100% = 5%

UNIT COSTS

The cents per pound cost of an item sold as ten pounds for \$0.69 would be \$0.069 a pound.

Example: \$.69 ÷ 10 = \$0.069 for one pound.

A dozen (12) items at \$0.60 would be \$0.05 each.

Example: \$0.60 ÷ 12 = \$0.05 each.

A car travels 360 miles and requires 20 gallons of gas, a gallon for every 18 miles or \$0.02 a mile at \$0.36 per gallon.

Example: 360 ÷ 20 = 18 miles per gallon

\$0.36 ÷ 18 = \$0.02 cost per mile for gas

FRACTION TO DECIMAL

One sixteenth of an inch equals .0625 of an inch.

Example: $1 \div 16 = 0.0625$



SQUARE AREA

A rug 13 feet 7 inches by 14 feet 7 inches equals 198.09 square feet or 22.01 square yards (9 square feet equal one square yard).

Example: First convert 7 inches to a decimal figure.

7 ÷ 12 = .5833 feet

then multiply

13.5833 x 14.5833 = 198.09 square feet

or

198.09 ÷ 9 = 22.01 square yards

RAISING A NUMBER TO A POWER

A number multiplied by itself will give the square of the number or the second power of the number. The square of the number multiplied by the number will give the cube or the third power of the number, and so on:

Example: $15 \times 15 = 225 = (15^2)$

 $15 \times 15 \times 15 = 3375 = (15^3)$

SQUARE ROOT OF A NUMBER (trial and error)

This calculator does not provide a single step method to determine the square root of all numbers. However, with the following formula the square root of any number can be determined in about four steps.

Let N represent the number, and A will be your first rough estimate for the square root. In the example above, 15 is the square root of 225, and a good estimate if we use 226 for N. Substitute the numbers in the formula below and the result of step 1 will be a closer estimate number to substitute for A in step 2. Then repeat the process. For step 3, substitute the result of step 2 for A, and so on, until the number (N) divided by A equals A to the required tolerance.

Example: N = 226, A = 15 in the formula $\frac{N}{A} + A$

Step 1. 226 ÷ 15 + 15 ÷ 2 = 15.033333

Step 2. 226 ÷ 15.0333333 + 15.0333333 ÷ 2 = 15.033296

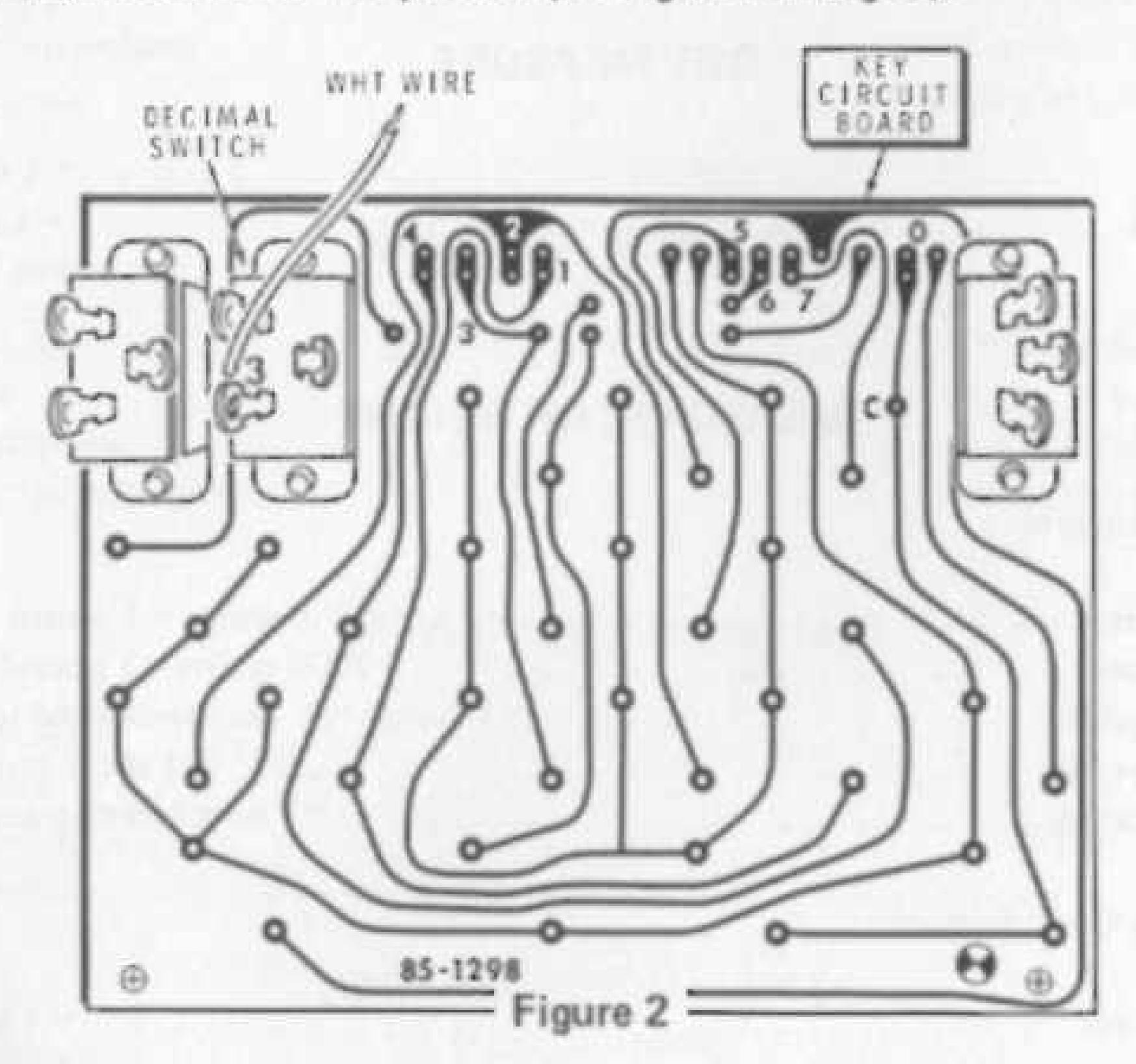
Step 3. 226 ÷ 15.033296 + 15.033296 ÷ 2 = 15.033296

Check: 15.033296 x 15.033296 = 225.99998



FIXED DECIMAL

This Calculator offers the option of operating with a floating or fixed decimal point position. The Calculator operates in the fixed decimal mode when the Decimal switch is in the "D" position (see Figure 1 on Page 5).



Selection of the fixed decimal position is made by connecting the wire coming from lug 3 of the Decimal switch (see Figure 2) to one of the numbered holes on

the foil side of the key circuit board. (This wire was connected to one of these holes during assembly.) If you should decide that you want to change the fixed decimal position, remove the cabinet and then remove the two screws from the lower edge of the key circuit board and lift the board enough to reach this foil area.

The numbered holes on the circuit board correspond to their fixed decimal position. For example, if you connect the wire to hole 1, you would have a fixed decimal in the first place (0000000.0). If you connect the wire to hole 5, you would have a fixed decimal in the fifth place (000.00000).

Whatever fixed decimal position you choose, it will not affect the use of the decimal when the Decimal switch is in the floating position. Some applicable uses of fixed decimal positions are as follows:

DECIMAL POSITION	USE
0	Rounding off fractions to whole numbers.
1	Indicates tenths.
2	For figuring dollars and cents.
3	For figuring thousanths or tenths of cents.
4	Answer displayed to 1/10,000
5	Answer displayed to 1/100,000
6	Answer displayed to 1/1,000,000
7	Answer displayed to 1/10,000,000



REFERENCE TABLES

The following tables are included as a guide for some of the many applications of your Calculator.

LIQUID OR FLUID MEASURE	DRY MEASURE
4 ounces (oz.)	2 pints
4 quarts	MEASURES OF WEIGHT
	Avoirdupois
METRIC EQUIVALENTS, LIQUID OR FLUID MEASURE	16 drams
Dry Liquid	2240 pounds
1 centiliter (cl)	Also (in Great Britain)
1 liter (I) (10 dl)	14 pounds
1 decaliter (dcl) (101)	2 stones = 1 quarter 4 quarters = 1.12 lb. = 1 hundredweight
	20 hundredweight



Reference Tables (Cont'd.)

Troy (Precious Metals)

24 grains	1 cubic foot of water
	WEIGHT OF WATER
7.92 inches	1 cubic inch .0360 pound 12 cubic inches .433 pound 1 cubic foot .62.3 pound 1 cubic foot .7.48052 U.S. gallon 1.8 cubic feet .112.0 pounds 35.96 cubic feet .2240.0 pounds 1 Imperial gallon .10.0 pounds 11.2 Imperial gallons .112.0 pounds 224 Imperial gallons .2240.0 pounds 224 Imperial gallons .2240.0 pounds
1 bushel	1 U.S. gallon



Reference Tables (Cont'd.)

COMMON KITCHEN MEASUREMENTS

STANDARD EQUIVALENT 3 teaspoons = 1 tablespoon (1/2 ounce liquid) 1/3 cup = 5 tablespoons plus 1 teaspoon 1/2 cup = 8 tablespoons (4 ounces liquid) 2 cups = 1 pint (16 ounces liquid) and the second s 8 quarts the second secon

NOTE: All measurements quoted are level.

COUNTING

12 units		•	×	*	×	9	×	4	. 19				4	40	÷	¥	1 d	ozen	(doz.)
12 dozen	or 144 units	,		*		*		7			w	*		*	*	*	, at 1	gros	s (gr.

LINEAR MEASURE

12 inches								×	à.	à.	ï				4							2	*			=	1 foot	
4 inches																												
9 inches								*			*			,							÷		*			=	1 span	
3 feet .																												
5-1/2 yards					**	*:	×	*		*			*	=	1	6-1	1/2	fi	et	=	1	го	d,	po	le	or	perch	
40 poles	,				7	20					::::								=	23	20	yı	HC	is :	= 1	fu	rlong	
8 furlongs																												
3 miles .			100		+		*	(4)		٠		*	*	9	*								×	*	=	11	eague	
69-1/8 mile																												
320 rods	4	*	(*)	ž.	*	25	40	÷	4		*	4		14	4		8						¥		4	200	mile	

SQUARE OR AREA MEASURE

144 square inches		+	43		*			4			200								==	1	squ	uar	re f	oot	
9 square feet											4								200	1	squ	191	e y	ard	1
30-1/4 square yards		15	2		÷.	s .		36			1		102	1	squ	uar	e	ro	d,	p	ole	Of	pe	rch	
160 square rods .	• 9			9			*			70		*) (mi		1			
160 square rods							9		3			3		= 4	43,	56	0	sq	. 1	t.		Į.	1 0	cre	
640 acres = 1 square																									



Reference Tables (Cont'd.)

CUBIC	OR	VOLUME	MEASURE

METRIC EQUIVALENTS

1,728 cubic inches	SVO				ě				,	3					*	4		œ.		. =	- 1	cu	bic	foo	it
27 cubic feet	1		-	*	*:		÷					*				9		3		. =	1	cul	bic '	yar	d
1 cord of wood																									
1 board foot = 144	cul	bic	in	chi	25		×			36		>	+:	*		*	.5	*	100	1/	12	cu	bic	foo	t
1 perch of stone or	bri	ck	ž			-										*			= 7	24-	3/	4 c:	ubic	: fe	et
									(M	lay	V	ar	y t	fre	m	1	6-	1/	21	0 3	25	cul	bic f	feet	()
																									51

Number of board feet in a $\log = [1/4 (d-4)]^2 L$; where "d" = diameter of \log (taken inside the bark at the small end) in inches; and L = length of \log in feet. The 4 inches subtracted are an allowance for slab. Remember to square the formula before multiplying by the length.

Linear

1 millimeter	(mn	n)		1			2	*	20	×			8	8			*	22	.03	94	in.
1 centimete	r (cm	1)																	.39	37	in.
1 decimeter																			3,9	37	in.
1 meter (m)																					
1 decameter		+		3 (*)			*	+				=	39	93	.7	in.	=	10	yd. :	2.8	ft.
1 hectomete																10.0					
1 kilometer																					

Square

1 square millimeter	*			*		•	×				6.1					22	.00155 sq. in.	
1 square centimeter															17		= .155 sq. in.	
1 square meter .										1000000								
1 square kilometer		*			28	283				190		*	*			22	.3861 sq. mile	į
1 are																		
										= b	asi	c	ur	nit	ir	1 11	neasuring land	

ANGLES AND ARCS

60 seconds ("))	10		¥	1	2	ij.	ų.		2						4	. = 1 minute ('
60 minutes					*0	+7	(4)	×			*	19	*	100	*	*	. = 1 degree (°
																	. = 1 right angle
360 degrees of	f :	arc	(0	ire	le)	4		*	*		39				10	= 1 circumference
360 degrees of	f	ang	le			*		*		52.	28	3.9			m	1	complete rotation

Cubic

1 cubic millimeter				10	*3									. 202	.0	00061	C	ubk	inc	:hes	5
1 cubic centimeter																					
1 cubic meter	0		(0)	16.7		*	=	35	.3	14	CU	bi	C	feet	22	1.3079	90	ubi	c ya	irds	į



FRACTIONS OF AN INCH TO DECIMALS OF A FOOT

Inches	1.0833	2.1667	3	4.333	5.4167	6	7.5833	8.667	9.75
Inches	10	11 .9167	1/8	1/4	3/8	1/2	5/8	3/4	7/8

DECIMAL EQUIVALENTS OF COMMON FRACTIONS

1/2	.5000	1/32	.0313	3/11	.2727	6/11	.5455
1/3	.3333	1/64	.0156	4/5	.8000	7/8	.8750
1/4	.2500	2/3	.6667	- 4/7	.5714	7/9	.7778
1/5	.2000	2/5	.4000	4/9	.4444	7/10	.7000
1/6	.1667	2/7	.2857	4/11	.3636	7/11	.6364
1/7	.1429	2/9	.2222	5/6	.8333	7/12	.5833
1/8	.1250	2/11	.1818	5/7	.7143	8/9	.8889
1/9	.1111	3/4	.7500	5/8	.6250	8/11	.7273
1/10	.1000	3/5	.6000	5/9	.5556	9/10	.9000
1/11	.0909	3/7	.4286	5/11	.4545	9/11	.8182
1/12	.0833	3/8	.3750	5/12	.4167	10/11	.9091
1/16	.0625	3/10	.3000	6/7	.8571	11/12	.9167

Schlumberger

HEATH COMPANY . BENTON HARBOR, MICHIGAN
THE WORLD'S FINEST ELECTRONIC EQUIPMENT IN KIT FORM